

ATLAS Detector Upgrade

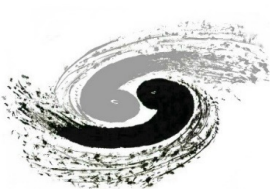
Lailin Xu

University of Sci. & Tech. of China

On behalf of the ATLAS Chinese Clusters

CLHCP 2023

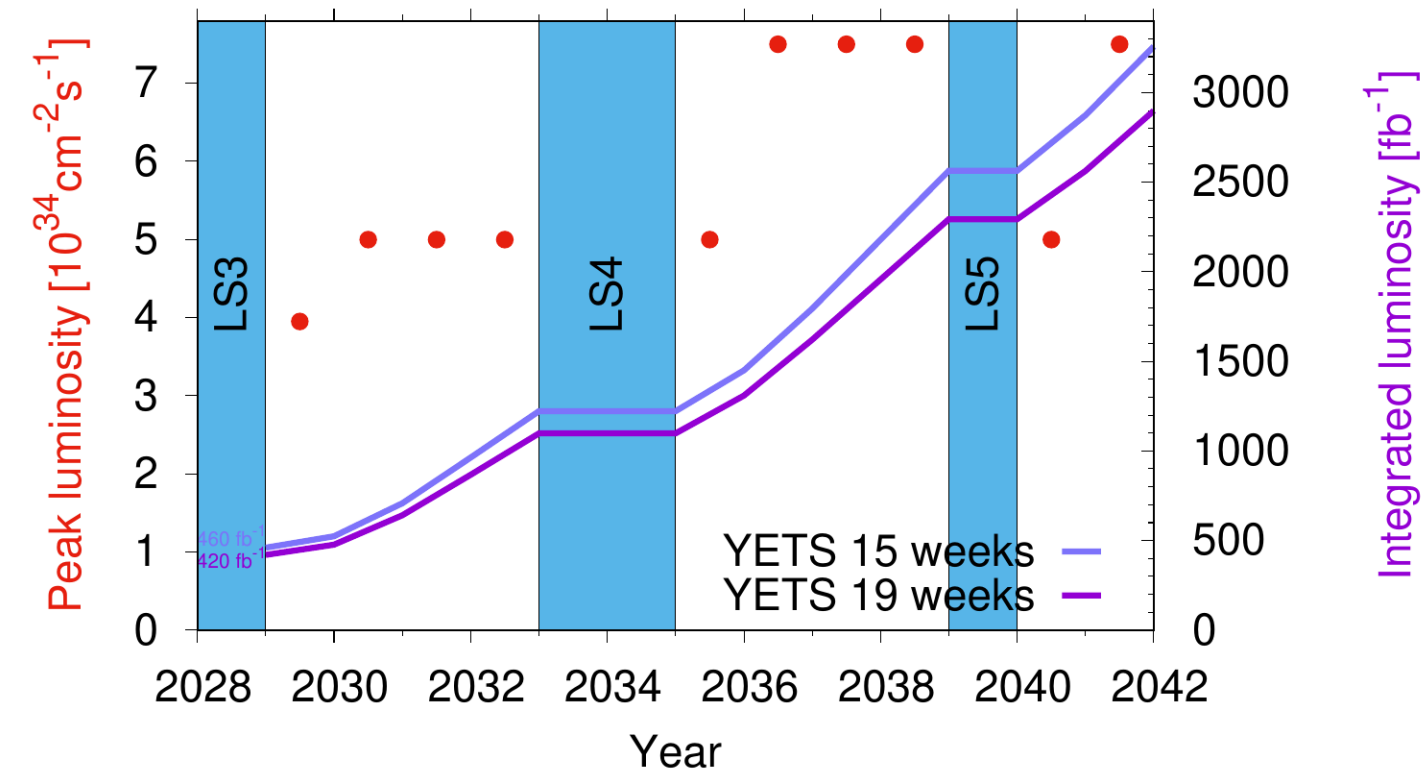
2023.11.16-20, Shanghai



TDL7
李改道研究所



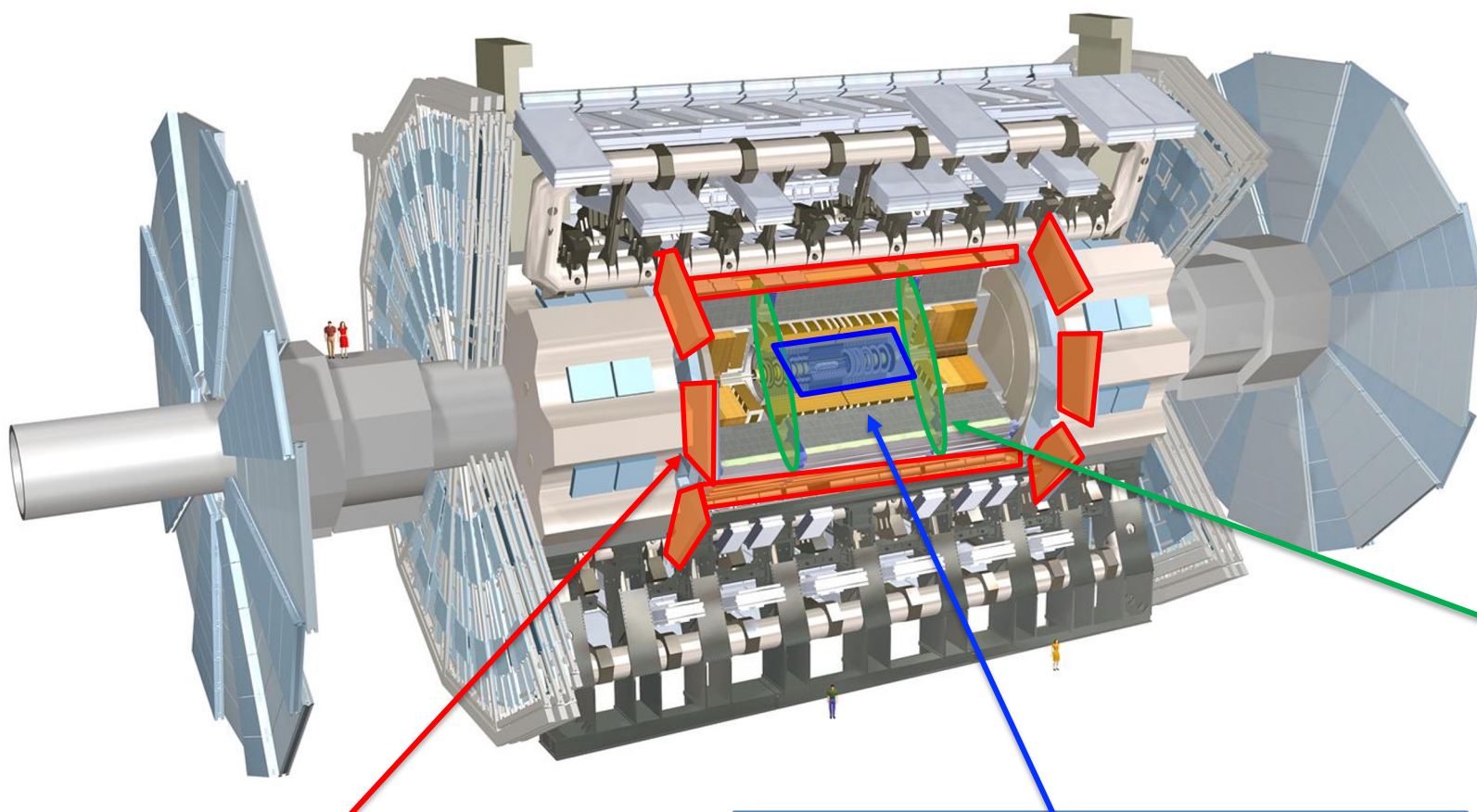
HL-LHC Upgrade



- **Instantaneous luminosity** will increase by **a factor of 7**
- **Particle density and radiation** levels increase by an order of magnitude
- **Average interactions per bunch crossing** will increase from **50 to 200**

- Increased track density → Improved granularity and response
- Increased radiation → Higher radiation tolerance
- Increased event size → Improved readout and triggering

ATLAS Phase-2 Upgrade



Upgraded Trigger and Data Acquisition System

- Single Level Trigger with 1 MHz output
- Improved 10 kHz Event Farm

Electronics Upgrades

- On-/off-detector electronics upgrades of LAr Calorimeter, Tile Calorimeter & Muon Detectors
- 40 MHz continuous readout with finer segmentation to trigger

High Granularity Timing Detector (HGTD)

- Precision time reconstruction (30 ps) with Low-Gain Avalanche Detectors

New Muon Chambers

- Inner barrel region with new RPCs, sMDTs, and TGCs

New Inner Tracking Detector (ITk)

- All silicon with up to $|\eta| = 4$
- Less material, finer segmentation

Additional small upgrades

- Luminosity detectors (1% precision)
- HL-ZDC (Heavy Ion physics)

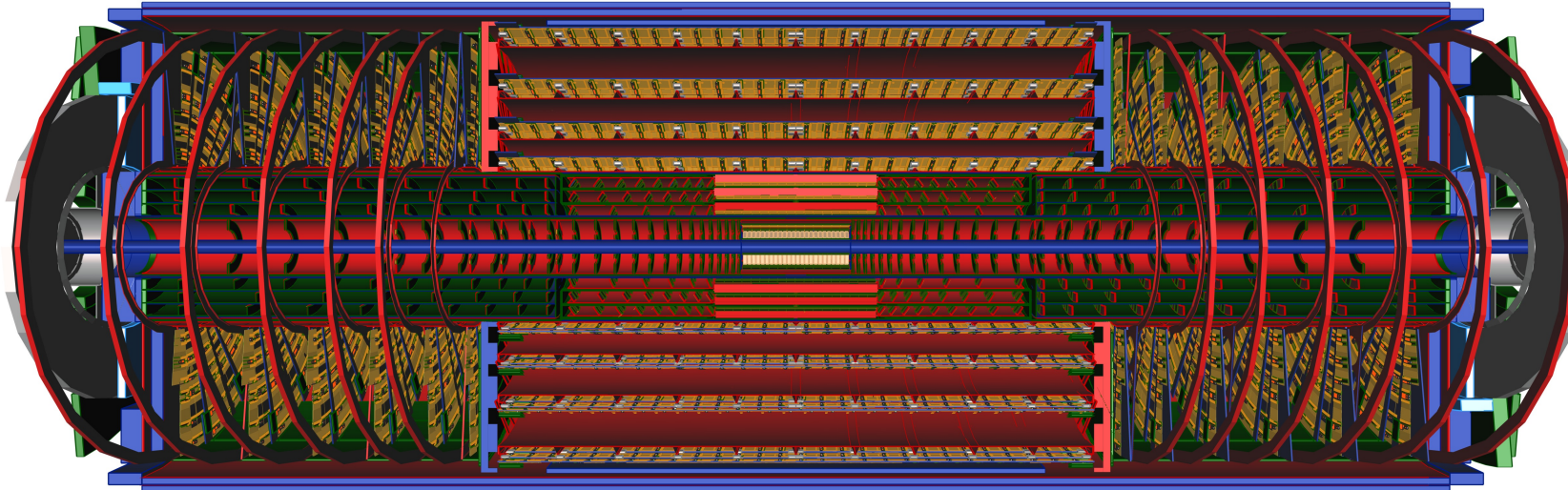
ATLAS Phase-2 Upgrade: China contributions

- Inner Tracking System (ITK)
 - IHEP and Tsinghua
 - Committed to deliver 1000 strip barrel modules (10m² of sensor surface, 10% of total strip barrel modules)
- High granularity timing detector (HGTD)
 - IHEP, NJU, SDU, USTC
 - 100% LGAD sensors, 44% detector modules, ...
- Muon System
 - SDU, SJTU, USTC
 - About 900 readout panels, 90 gas gaps and 360 singlets, ...

ITK Upgrade

ITK Pixel TDR: <https://cds.cern.ch/record/2285585>

ITK Strip TDR: <https://cds.cern.ch/record/2257755>

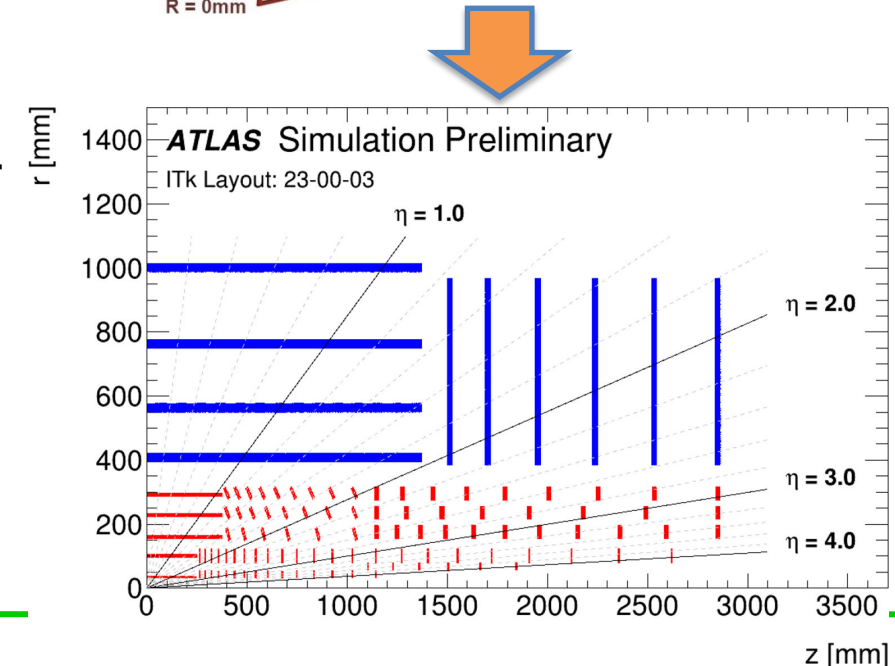
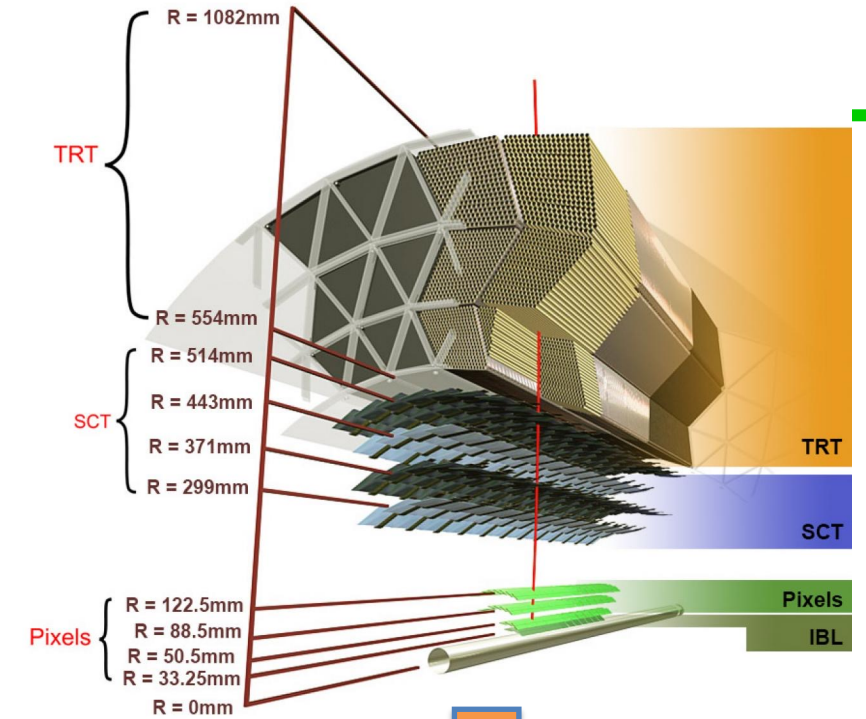


Parallel talks:

- [Lei Guo](#) (IHEP)
- [Zhan Li](#) (IHEP)
- [Shaogang Peng](#) (THU)
- [Hui Li](#) (THU)

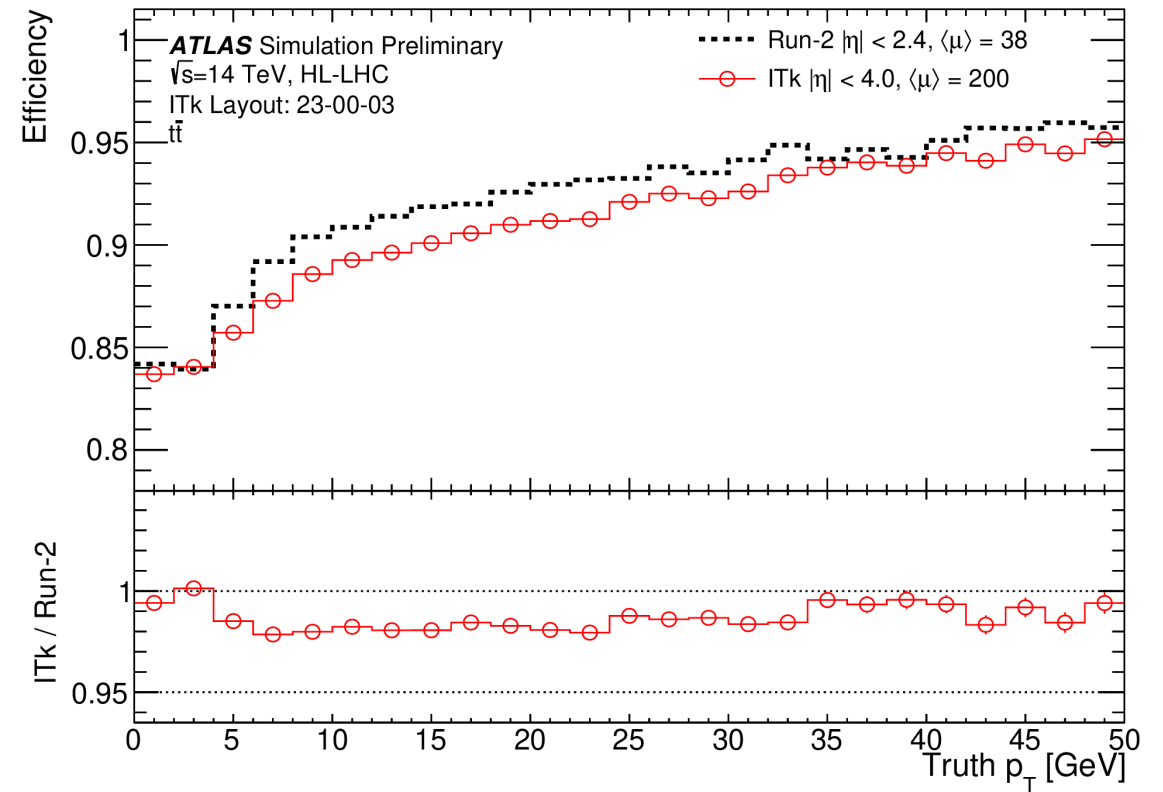
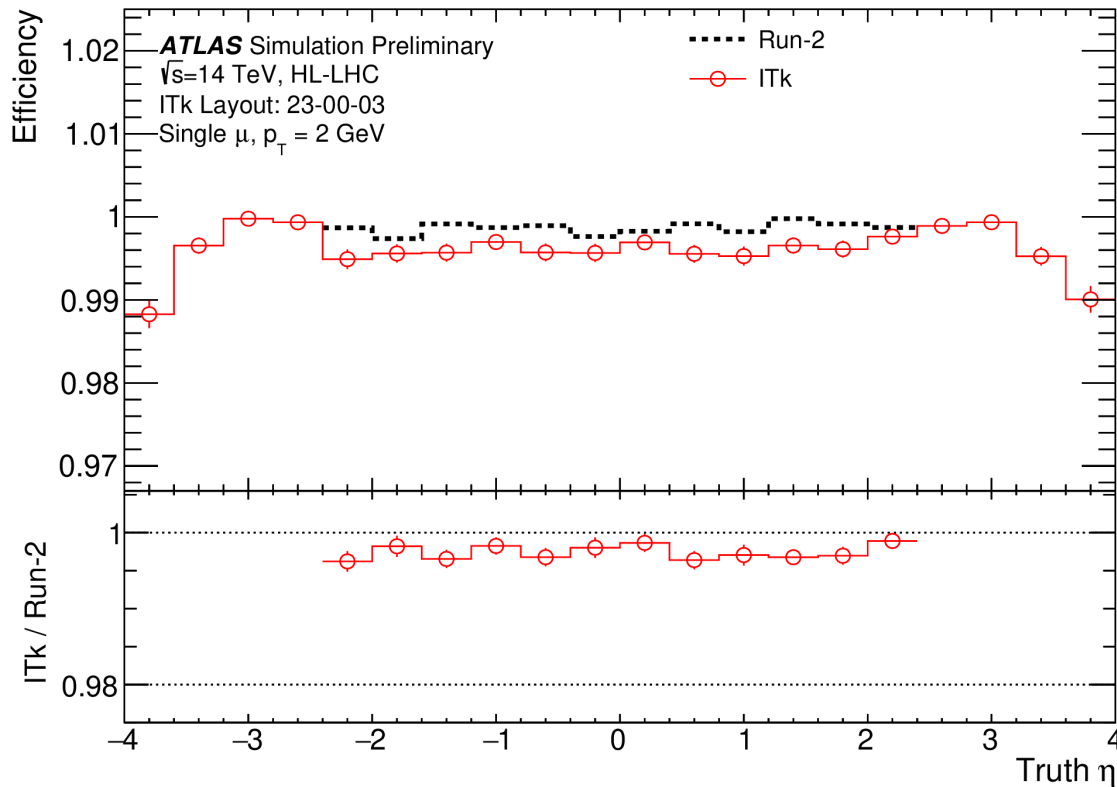
ITk Upgrade

- Current Inner Detector
 - Pixels + Strips + Transition Radiation Tracker
- All silicon ITk for HL-LHC
 - Coverage increased from $|\eta| < 2.5$ to $|\eta| < 4$
 - 178 m² of silicon in the combined system (×2.7 larger)
 - 5 billion individual channels
 - Reduced pixel pitch
 - Current ID: $50 \times 250 \mu\text{m}^2$ for the innermost layer (IBL) and $50 \times 400 \mu\text{m}^2$ for the rest
 - ITK: $25 \times 100 \mu\text{m}^2$ for barrel innermost, and $50 \times 50 \mu\text{m}^2$ for the rest
 - Lower material budget
 - Maximum of $5\% X_0 \rightarrow 2\% X_0$
 - Increased trigger rate: 100kHz \rightarrow 1MHz



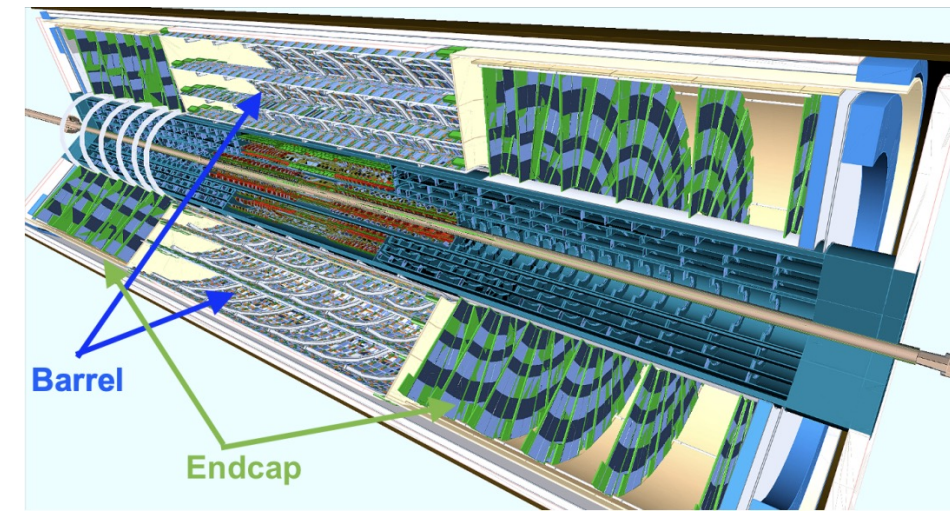
ITk Upgrade

- The ITk will experience 4-5 times the number of pileup interactions as the ID in run 2
- The ITk is expected to have a comparable tracking efficiency for HL-LHC

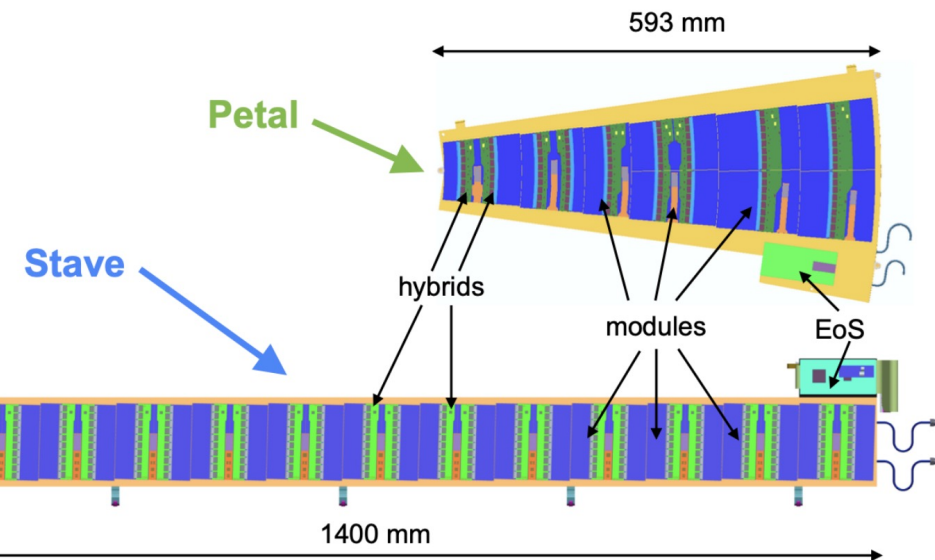
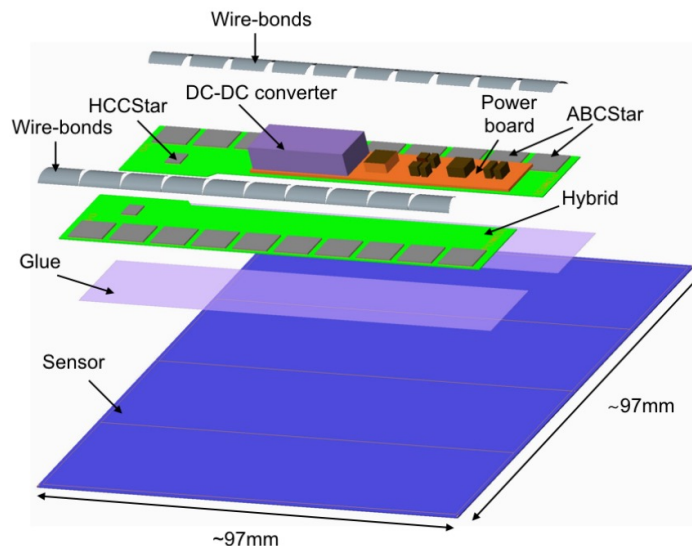


ITk Strip

- Key objectives of the ITk strip upgrade
 - High performance [Strip detector module production](#)
 - [Radiation hard sensor](#) and readout [ASIC](#) study
 - Complex silicon detector [system integration](#)
- China contributions: IHEP and THU
 - 1000 strip barrel modules (10m² of sensor surface)
 - 10% of total strip barrel modules (US 50% + UK 40%)
 - Additional contributions to strip barrel system integration, installation and commissioning



short-strip
barrel module



IHEP Site Module Production Status

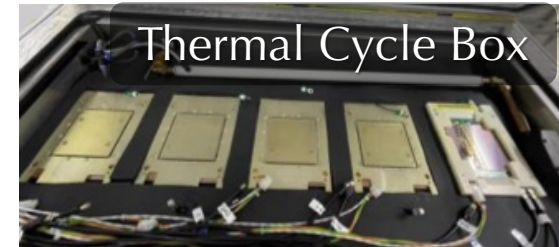
- Passed **all 29 Qualification Steps** for Module production
- **X. Shi** as UK/China **cluster manager** for 50% barrel production
- Manufactured production tooling in China



ASIC tools made in China

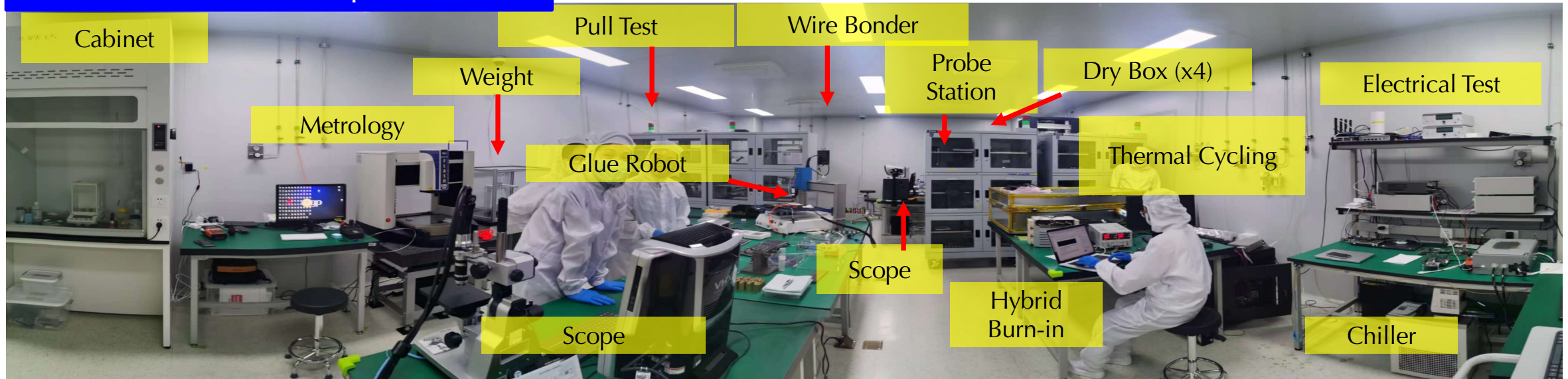


Burn-in Crate



Thermal Cycle Box

IHEP Site for ITk Strip Module

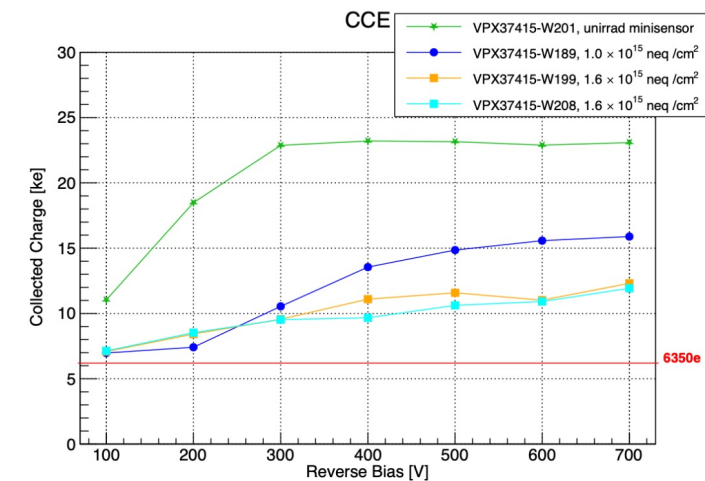
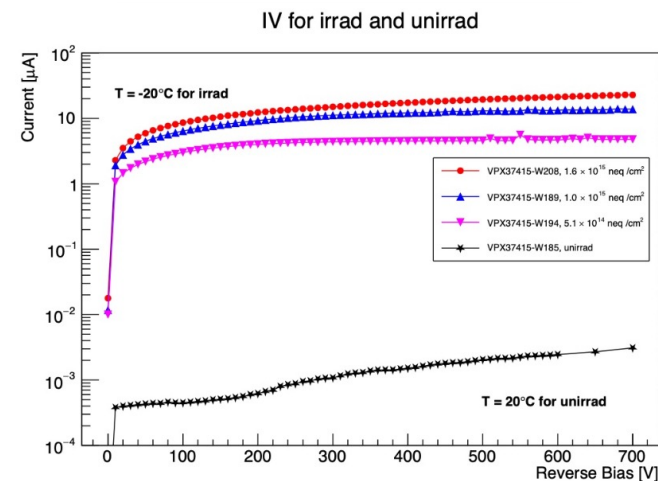
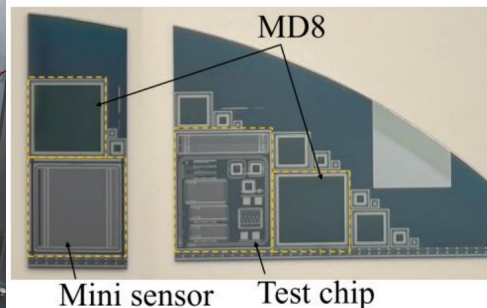
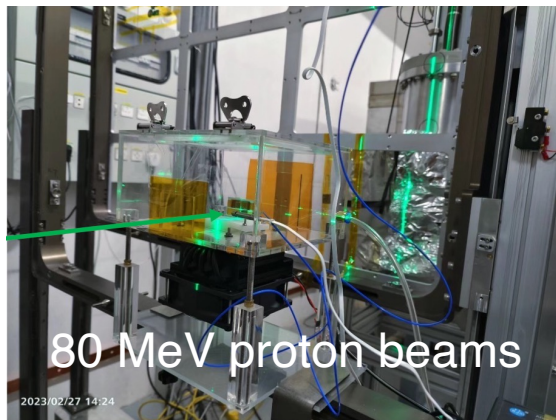


Radiation Study: Strip Sensors

- Associated Proton Experiment Platform (APEP) in CSNS as an irradiation site
 - for ITk strip sensor production quality assurance (QA)
- Strip sensors (Mini, MD8) irradiated with a new code box
 - With controlled temperature and humidity
 - 5.1×10^{14} , 1.0×10^{15} , and $1.6 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- Post-irradiation measurements are done: IV, CV, and CCE
 - Results consistent with other sites

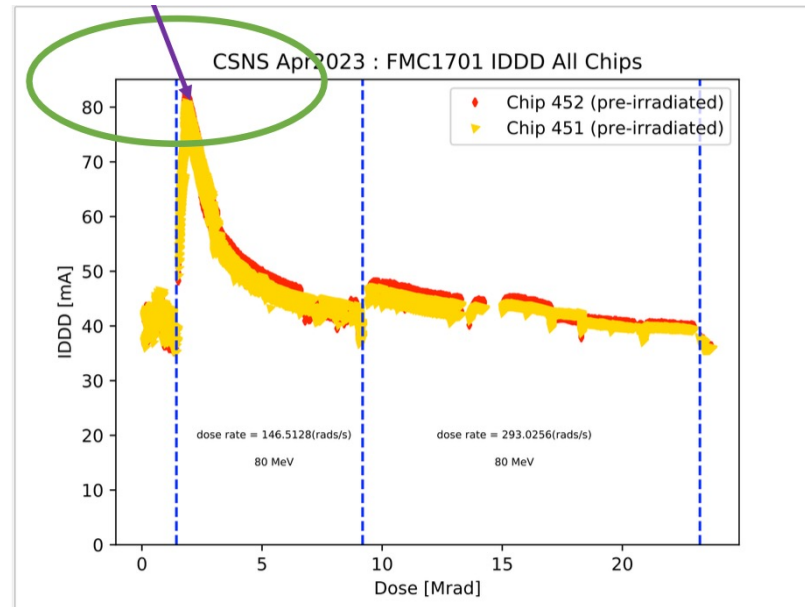
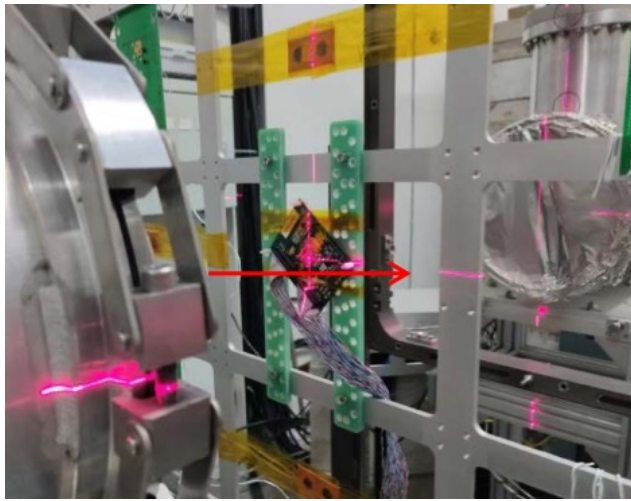
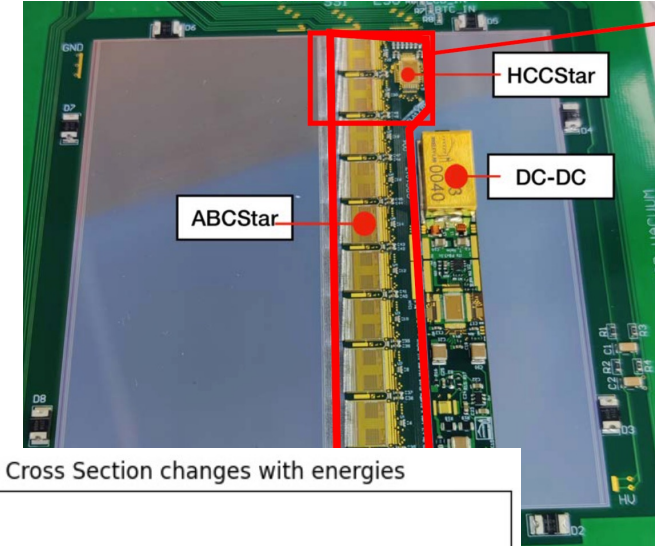


CSNS could be a proton irradiation site for ATLAS ITk sensor QA, after a formal site qualification

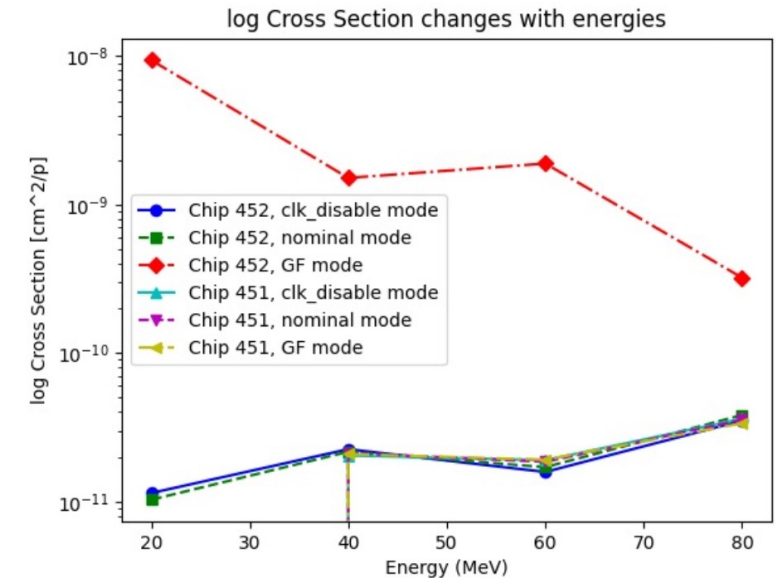


Radiation Study: ASICs

- The ABCStar (ATLAS Binary Chip) front end readout ASIC for strip sensor
 - Key component of ITk strip module, $\sim 300,000$ needed for production
 - Target radiation hardness: $1.6 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- Carried two SEE tests at CSNS in 2023
 - Preliminary results obtained, detailed analysis ongoing



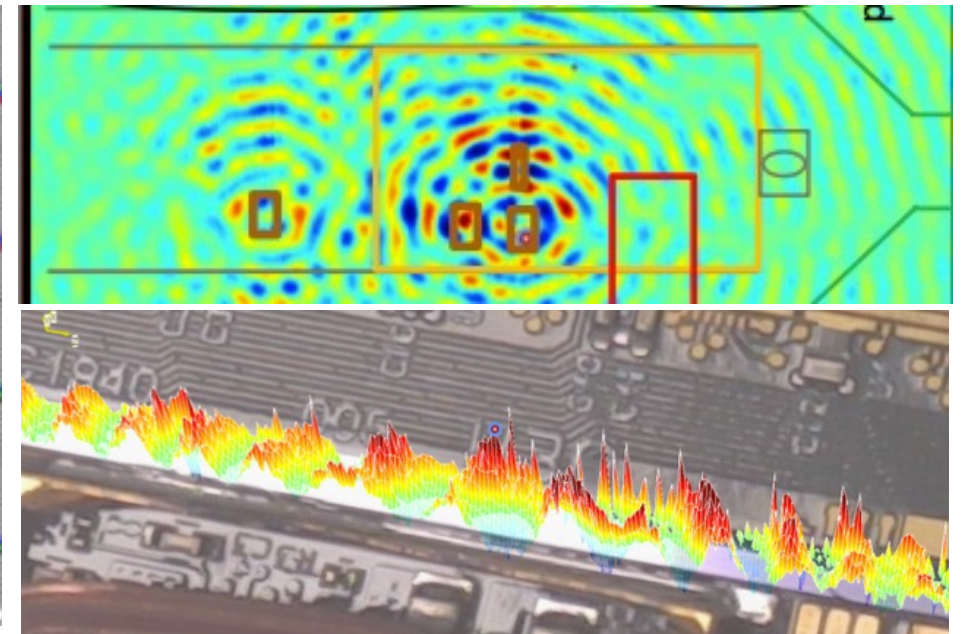
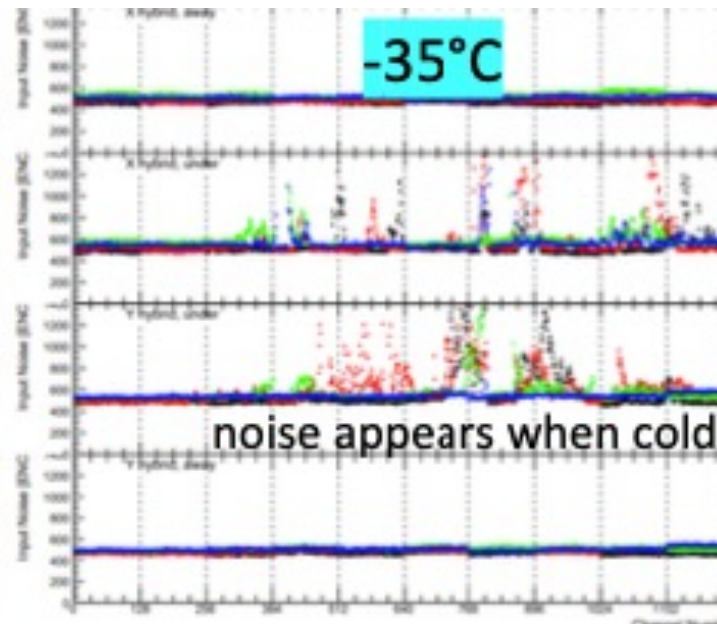
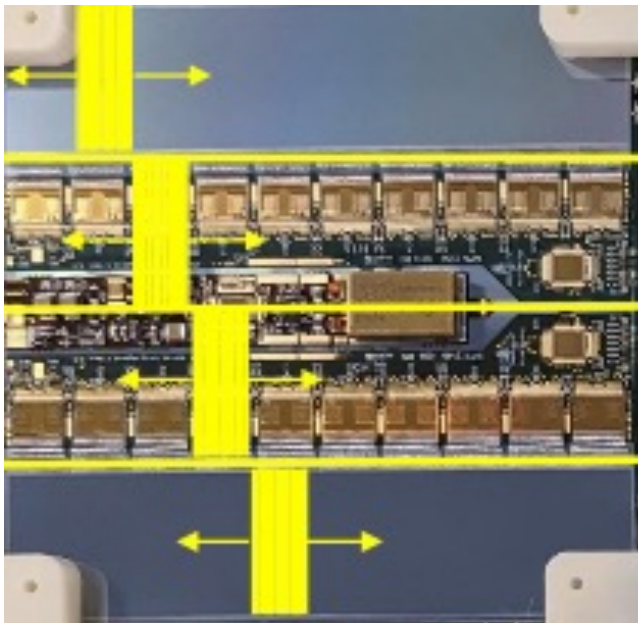
TID bump pertains to the irradiation history



Preliminary SEE cross-section results

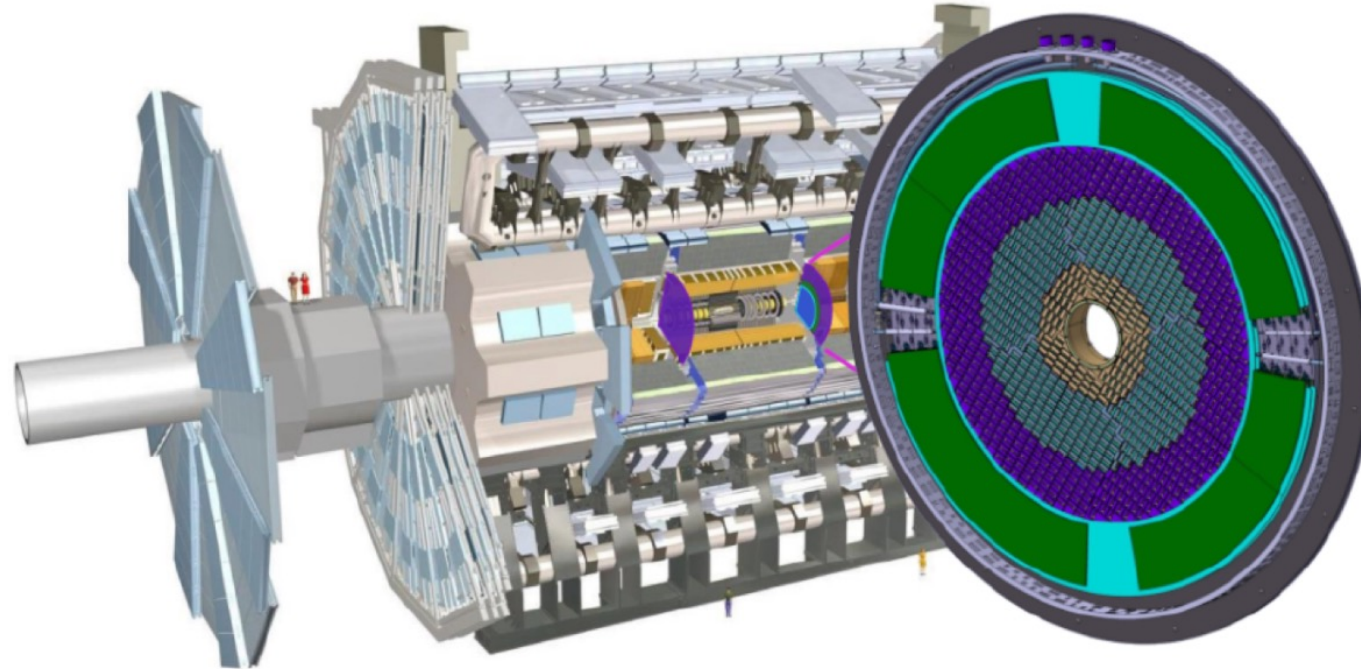
RAL Site Cold Noise Study

- Two FTEs (one postdoc + one student) from IHEP based at RAL contributing to module production and stave loading
- Recently a code noise issue observed in strip modules in thermal cycling
 - 11V capacitors found as source of the issue
- IHEP lead effort for the Cold Noise investigation for the ITk collaboration



HGTD Upgrade

HGTD TDR: <https://cds.cern.ch/record/2719855>

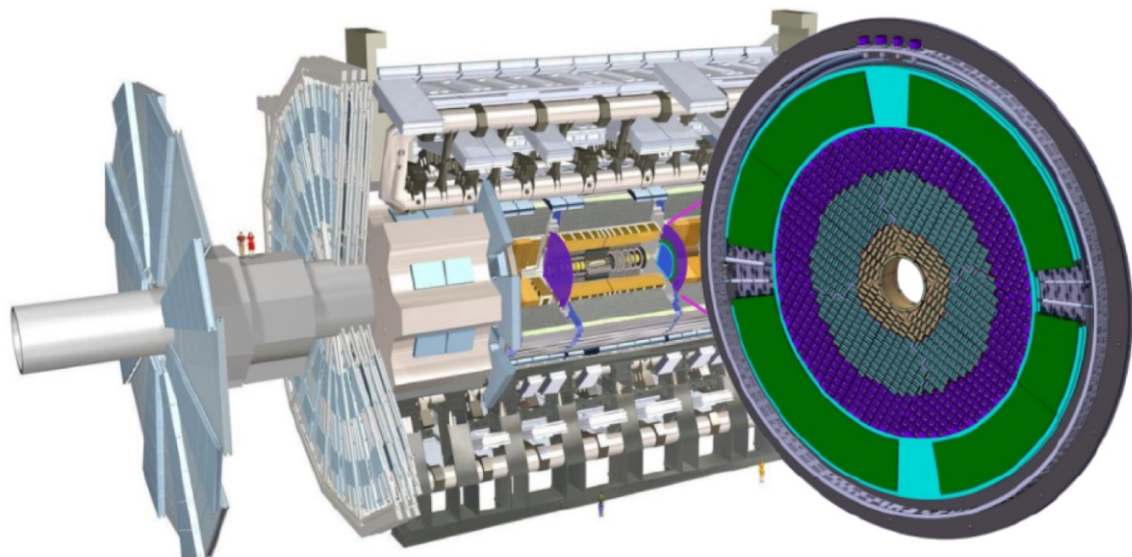


Parallel talks:

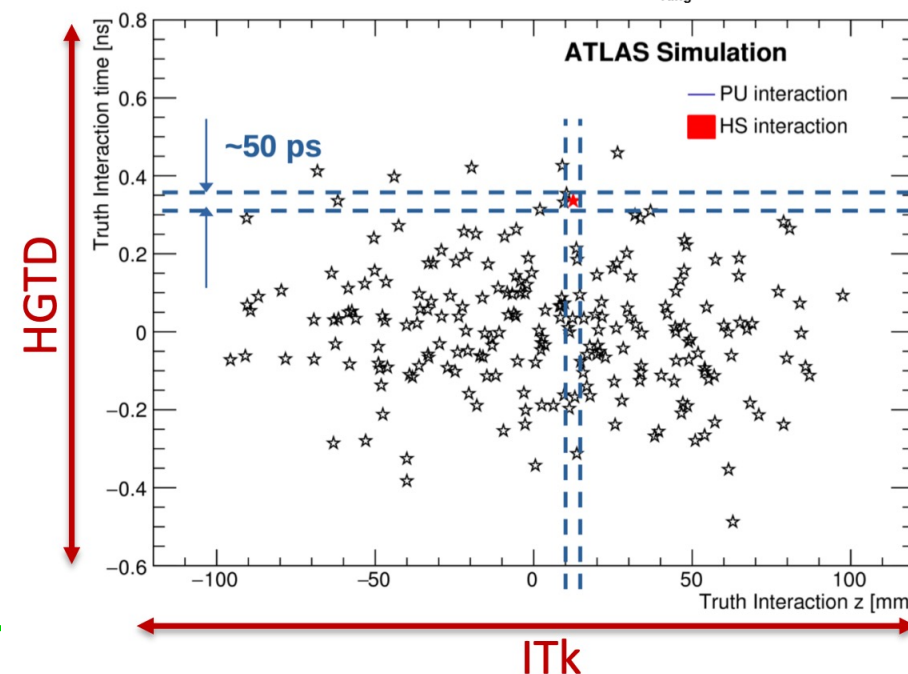
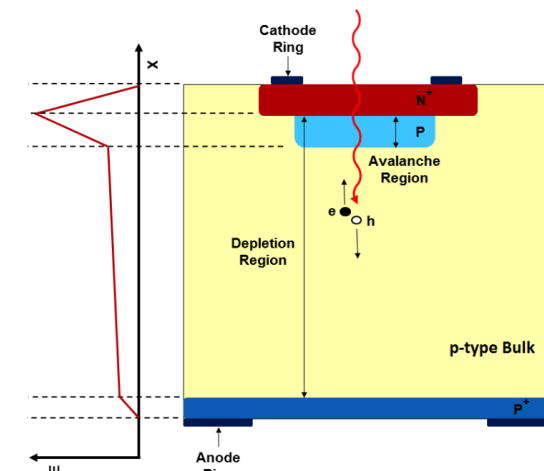
- [Kuo Ma](#) (USTC)
- [Han Li](#) (USTC)
- [Zhuang Li](#) (USTC)
- [Aona Wang](#) (USTC)
- [Xiangxuan Zheng](#) (USTC)
- [Zhijun Liang](#) (IHEP)
- [Mei Zhao](#) (IHEP)
- [Weiyi Sun](#) (IHEP)
- [Xuan Yang](#) (IHEP)
- [Xinghui Huang](#) (IHEP)
- [Mingjie Zhai](#) (IHEP)
- [Zhenwu Ge](#) (NJU)
- [ChuanYe Wang](#) (NJU)

High Granularity Timing Detector (HGTD)

- A new timing detector to be installed for HL-LHC to improve pile-up rejection and objects reconstruction
 - Based on Low Gain Avalanche Detectors (LGAD)
 - Time resolution target: 30 – 50 ps/track (start – End of Life)
 - Will provide a direct measurement on the luminosity

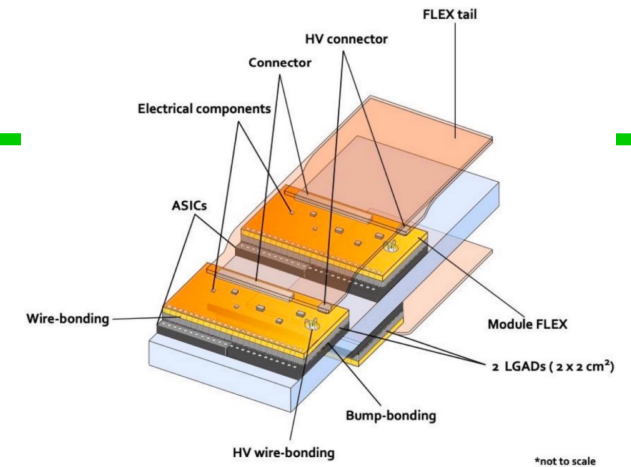


Located between barrel and endcap calorimeters
($|z| = 3.5$ m)

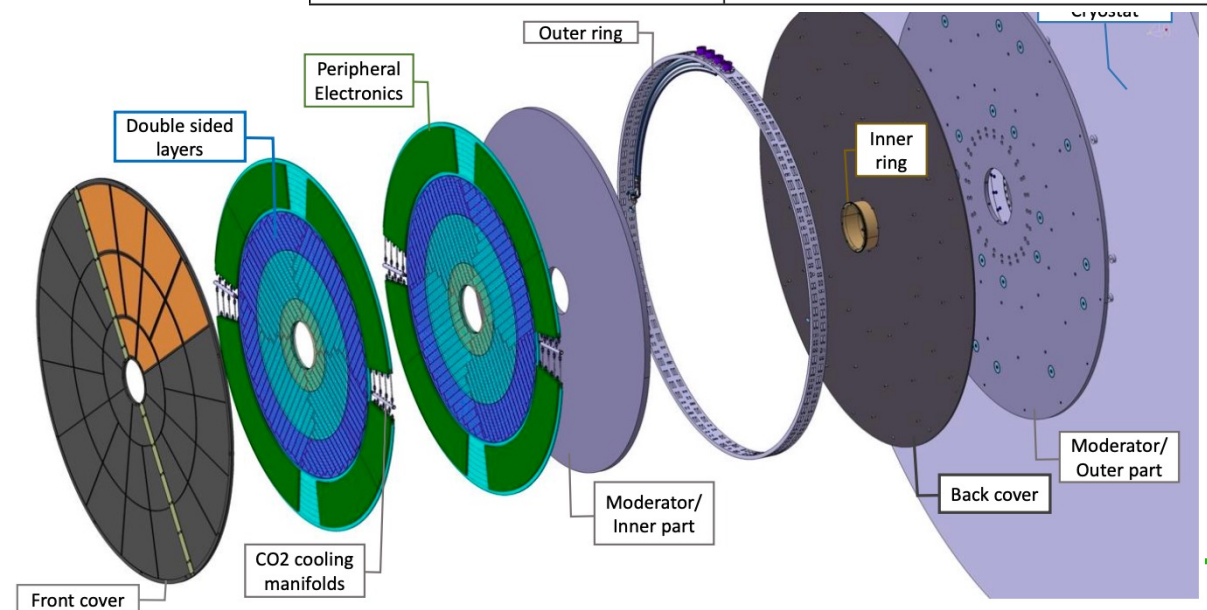
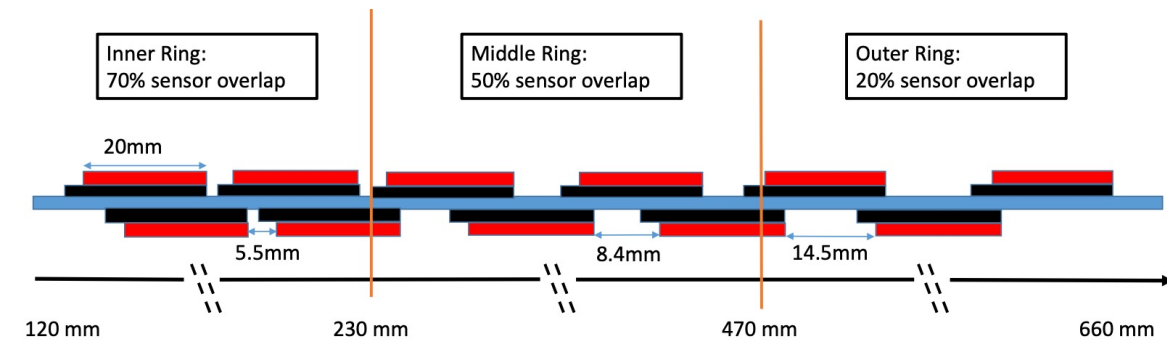


HGTD Layout

- Two disks per endcap with detectors mounted on both sides
- Active area coverage: $2.4 < |\eta| < 4$
- Radius: $120 \text{ mm} < r < 640 \text{ mm}$
- Target irradiation fluence: $2.5 \times 10^{15} n_{eq}/cm^2$
 - detector segmented into three replaceable rings



Pad size	1.3 mm × 1.3 mm
Active sensor thickness	50 μm
Number of channels	3.6 M
Active area	6.4 m ²
Module size	30 x 15 pads (4 cm × 2 cm)
Modules	8032



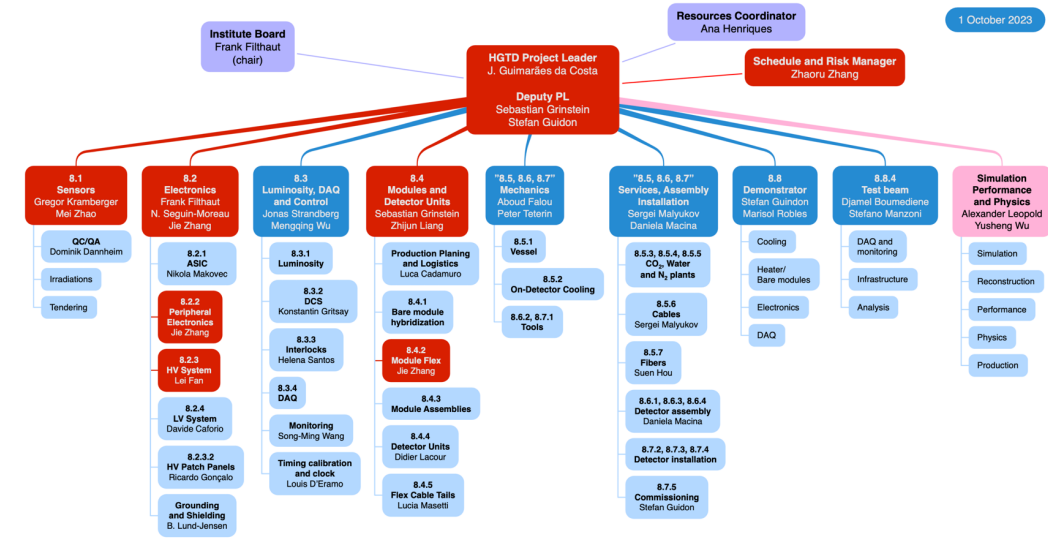
HGTD China

- China team is making **key contributions to HGTD**

- 100% LGAD sensor (90% IHEP + 10% USTC)
- 44% detector assembly (34% IHEP + 10% USTC)
- 100% front-end electronics board (IHEP + NJU)
- ~33% flex tail (SDU)
- 50% ASIC testing (IHEP)
- >16% high-voltage electronic systems (IHEP+ SDU)
- Software and performance (USTC, IHEP)

- ATLAS China team played **leading roles** in HGTD

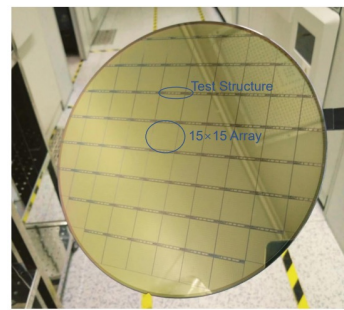
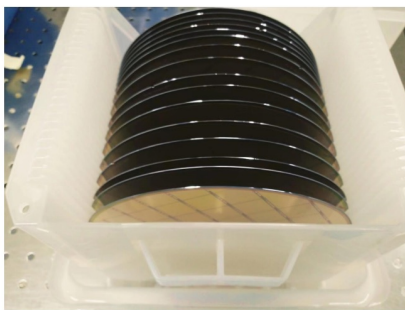
- Joao (IHEP) is the project leader
- 5 Level-2 conveners (Module, Sensor, Electronics, Risk, Simulation)
- 3 Level-3 conveners (PEB, high-voltage, module flex)
- 1 Speaker committee



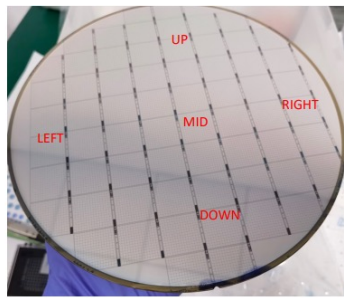
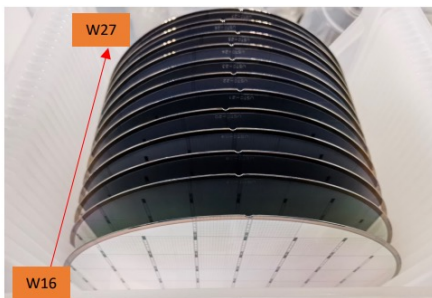
LGAD sensors pre-production

- In May 2013, CERN chosen IHEP-IME in HGTD sensor tendering
 - First time domestic silicon sensor was chosen by CERN in LHC experiment
 - Won the competition with Hamamatsu (Japan) and FBK (Italy)
- The current production plan:
 - IHEP-IME: 90% (66% from CERN tendering + 24% in-kind contribution)
 - USTC-IME: 10% in-kind contribution

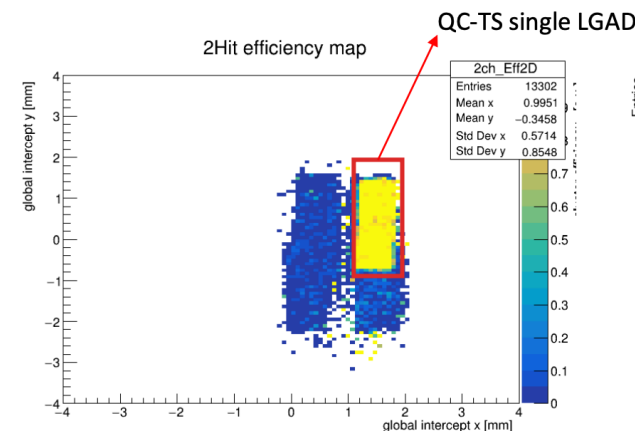
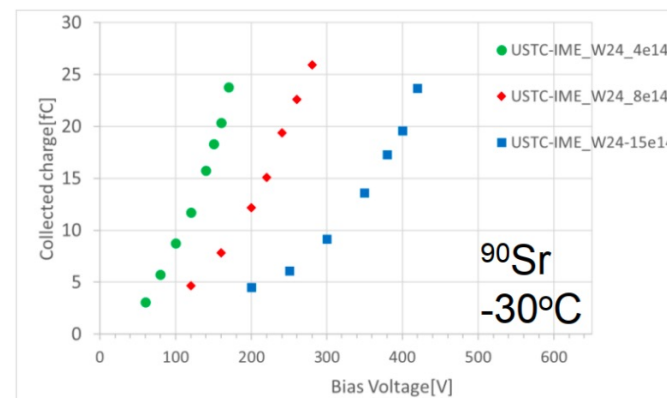
IHEP-IME
Pre-production



USTC-IME
Pre-production

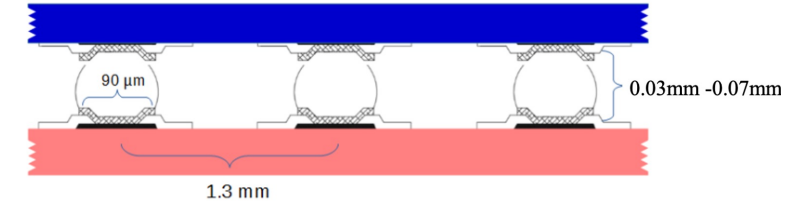


The USTC-IME pre-production sensors have been irradiated and tested in test beam from July to Nov

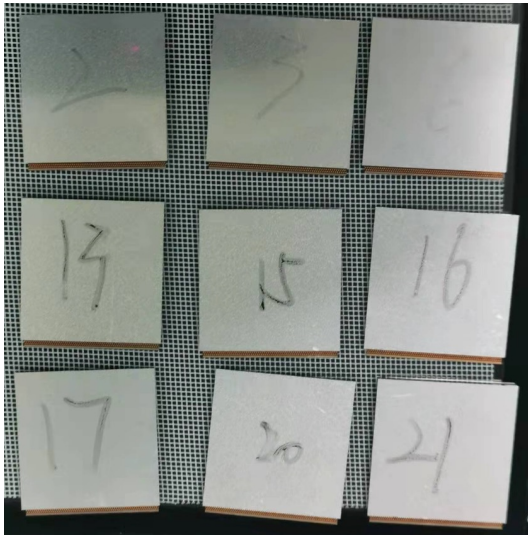


ALTIROC3 full-size hybrid

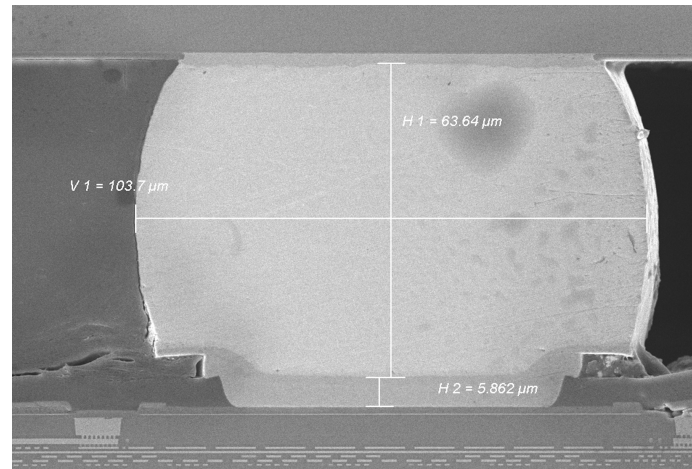
- Hybridization: bump-bonding of LGAD sensors and readout ASICs
- Full size ASIC-ALTIROC3 hybrids
 - IHEP is contributing **50%** of hybrids
 - IHEP made prototypes with **ALTIROC2 ASIC + IHEP-IME LGAD sensor**



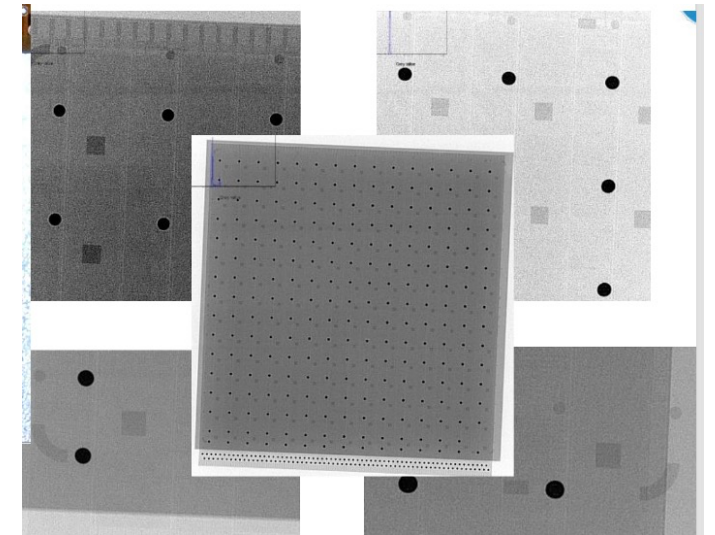
ALTIROC2 + IHEP-IME LGAD



Bump connection in hybrid profile view

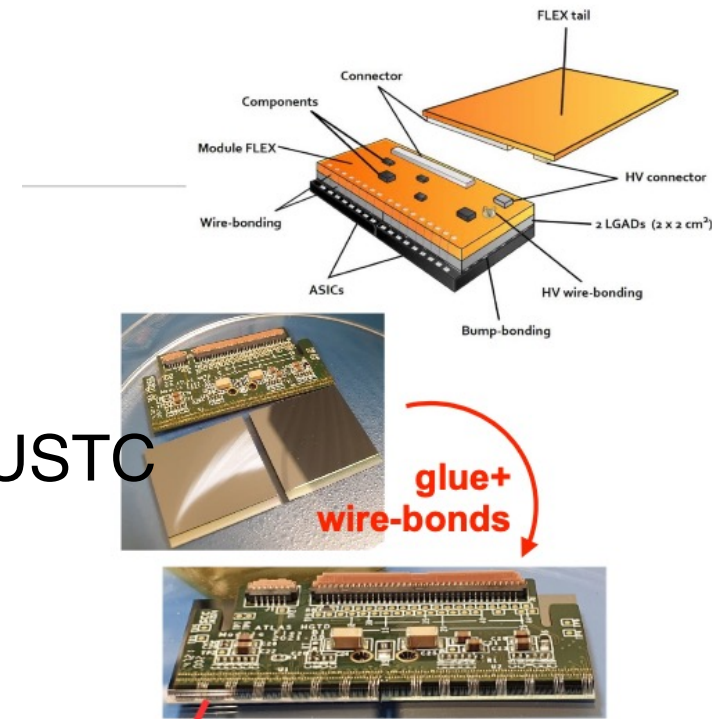


X-ray image of full-size hybrid

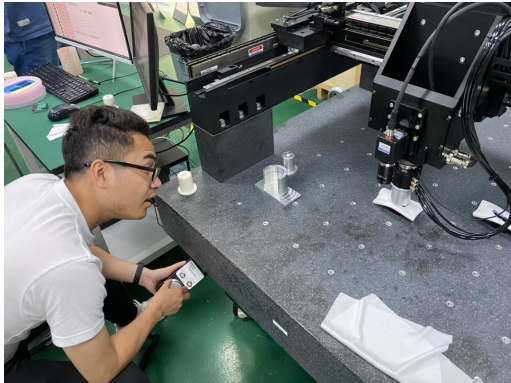


HGTD module assembly

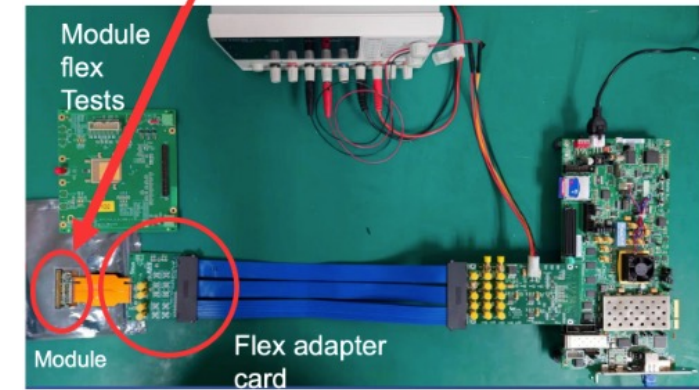
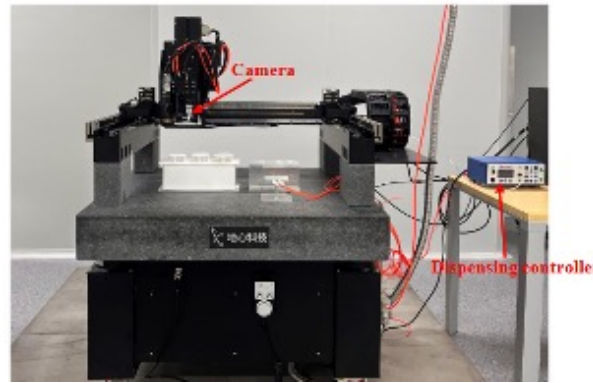
- China is responsible for **44%** of module
 - IHEP (34%), USTC(10%) are 2 of the 6 assembly sites at HGTD
- IHEP/USTC developed gantry systems
 - Automatic glue dispensing
 - Pattern recognition, automatic assembly
- Several modules have been successfully assembled at IHEP/USTC
- IHEP responsible for 100% of Module Flex design/production
- Module DAQ test system also set up at IHEP/USTC



Gantry @ IHEP

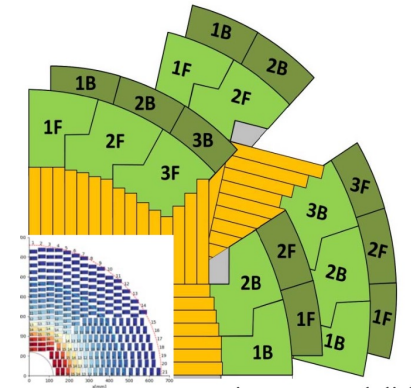
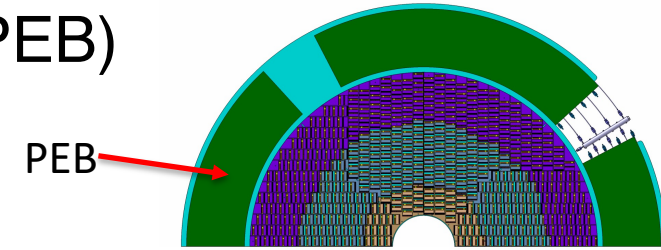


Gantry @ USTC

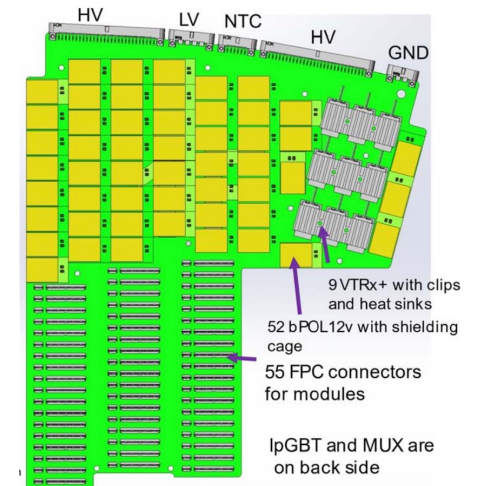
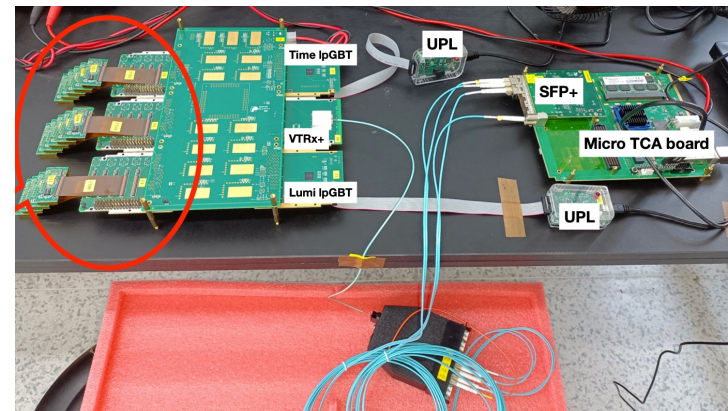
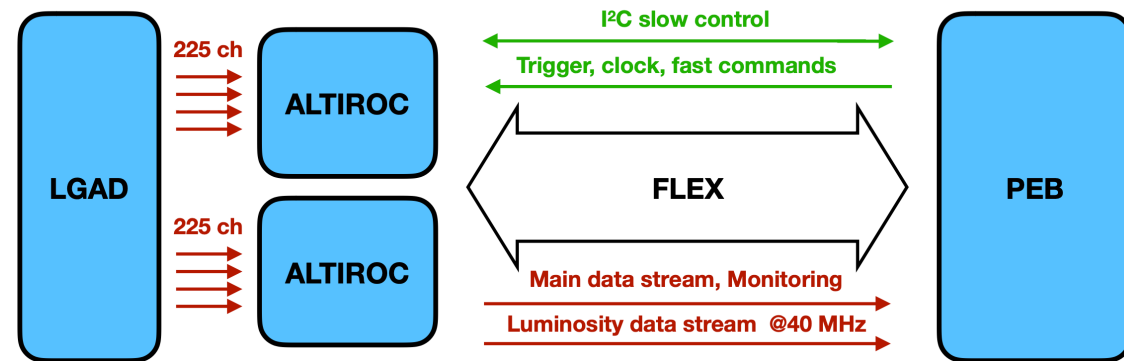


HGTD electronics

- HGTD on-detector electronics: Peripheral Electronics Boards (PEB)
 - Control, monitoring & data aggregation and transmission
 - Power-supply distribution: LV & HV
 - Thermistor connection between the front-end modules and the interlock system
 - Six types of PEB (front and back side)
- IHEP and NJU developed PEB prototypes
- Moving towards the FDR phase



Modular PEB prototype



PEB 1F prototype is under production

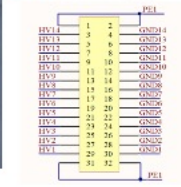
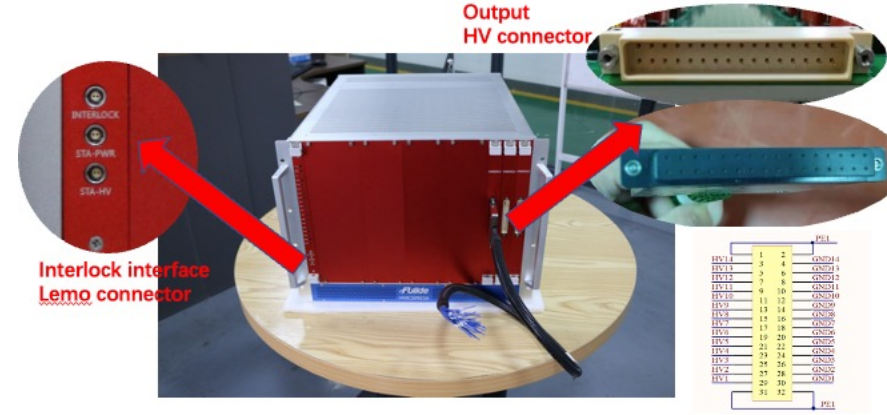
HGTD electronics

- SDU developed long flex tail prototypes (75cm)
- IHEP developed high voltage power supply prototype

Long Flex tail prototype (75cm)

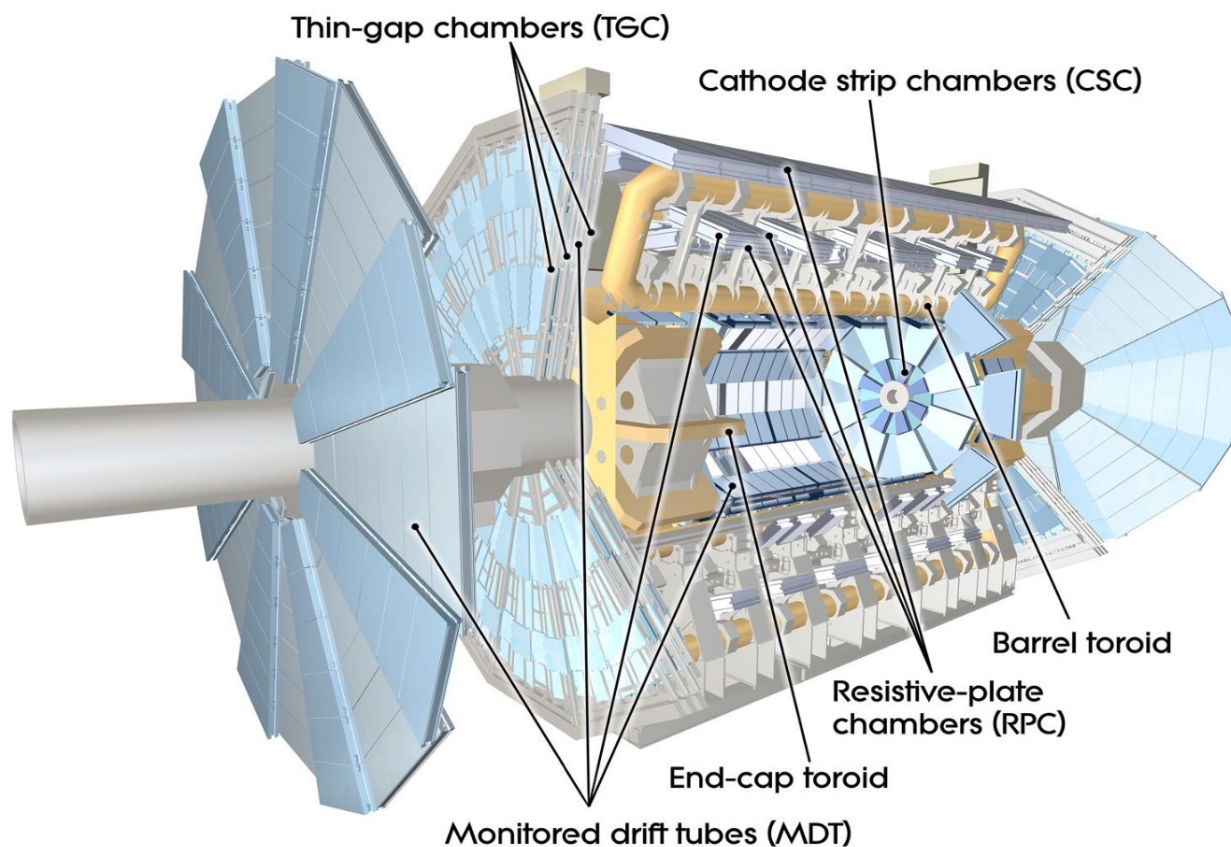


High voltage power supply prototype



Muon System Upgrade

Muon TDR: <https://cds.cern.ch/record/2285580>

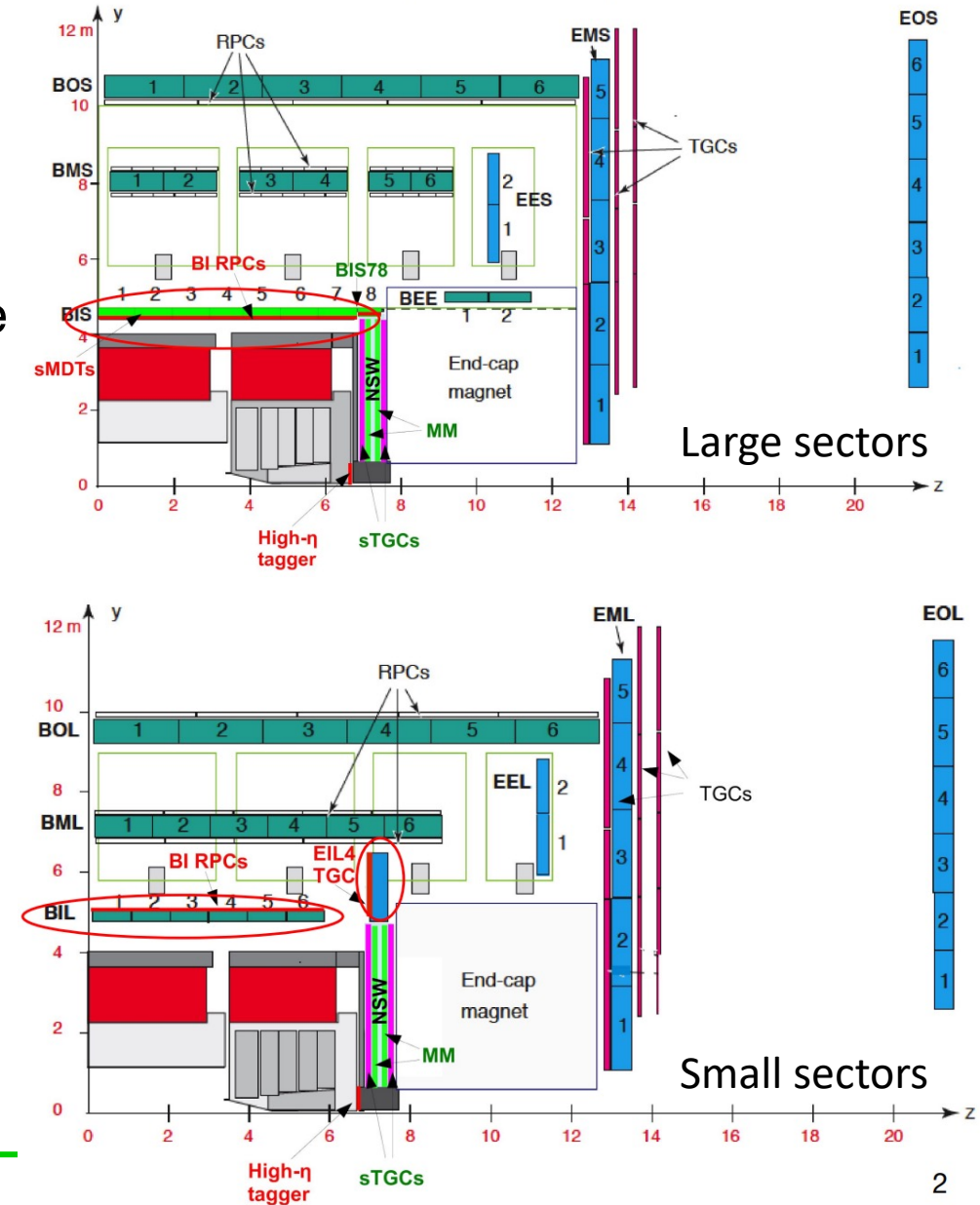


Parallel talks:

- [Dongshuo Du \(USTC\)](#)

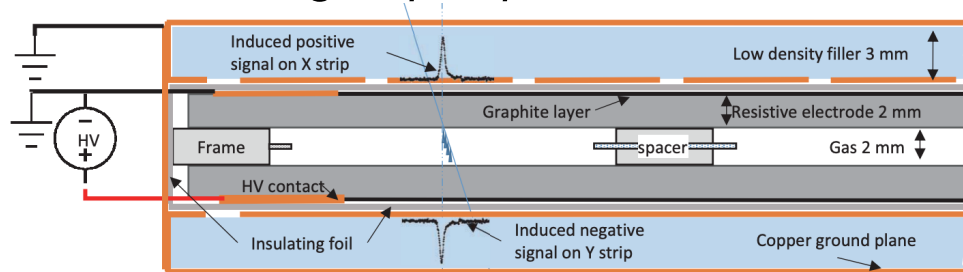
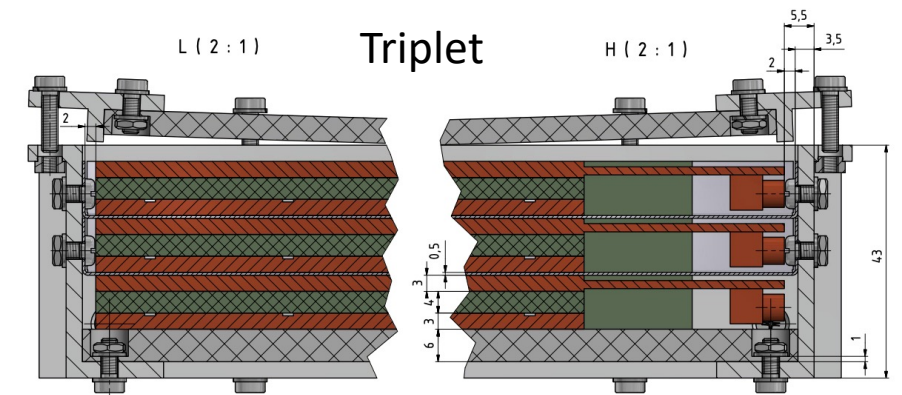
Muon Upgrade

- Current ATLAS Muon Spectrometer
 - Trigger chambers:
 - Three stations of Resistive Plate Chambers (RPCs) in the barrel
 - Three stations of Thin Gap Chambers (TGCs) in the end-cap
 - New Small Wheel (Micromegas + sTGC) before magnet
 - Precision measurement chambers:
 - Three stations of Monitored Drift Tubes (MDTs) in barrel/end-cap
- Phase-II Upgrades
 - New RPCs with increased rate capability in BI
 - sMDT in BIS
 - New TGC triplets in EIL4

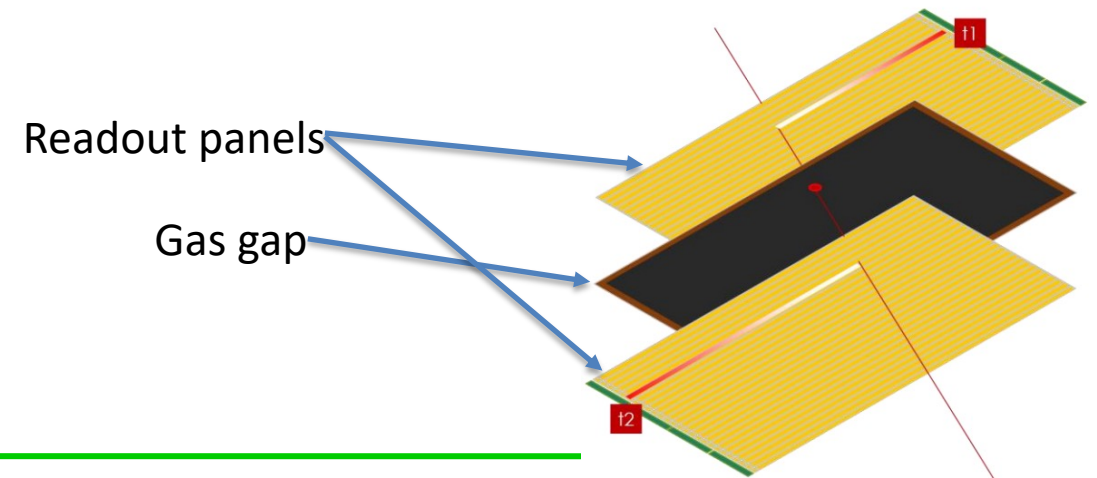


RPC Upgrade

- A new generation RPC system with thin-gap RPCs in the barrel inner(BI) region
 - Current: doublet gas gaps of 2mm → HL-LHC: triplet of 1mm gas gaps
 - Expected to increase the muon trigger acceptance from 70% to about 96%
- BI RPC:
 - 272 triplet RPC chambers, ~1400 m² gas gaps
 - Max area of singlets: 1820mm*1096mm
 - 13,500 front-end boards
- Readout
 - New Front-End Electronics
 - New readout design: $\eta - \eta$ readout for 2D

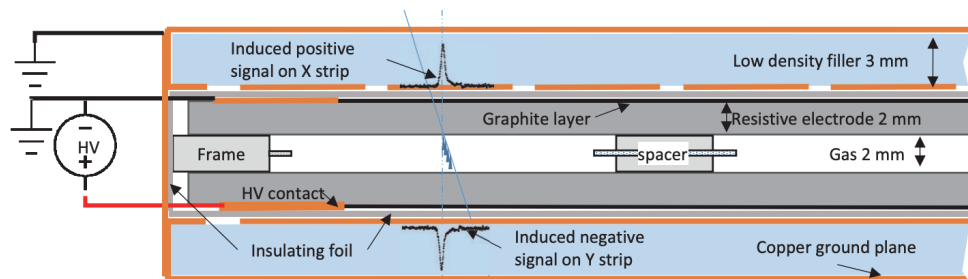


Singlet(1 gas gap + 2 readout panels)

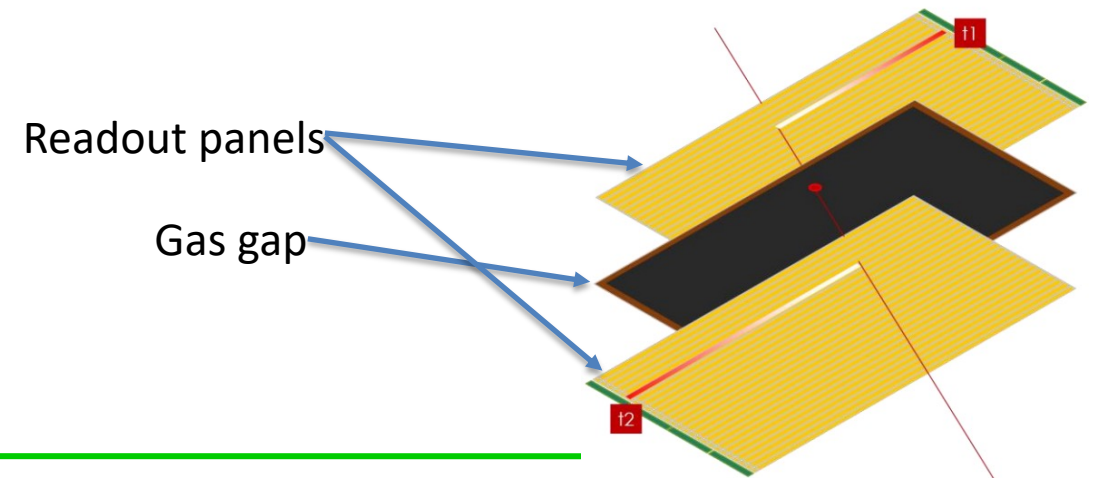


China RPC Upgrade

- China contribution:
 - SDU-SJTU-USTC
 - Mass production of ~900 readout panels, ~90 gas gaps
 - Assembly of ~7000 FEE boards and ~360 singlets
- Recent activities
 - Honeycomb readout panel production
 - RPC gas gap production
 - Singlet assembly training

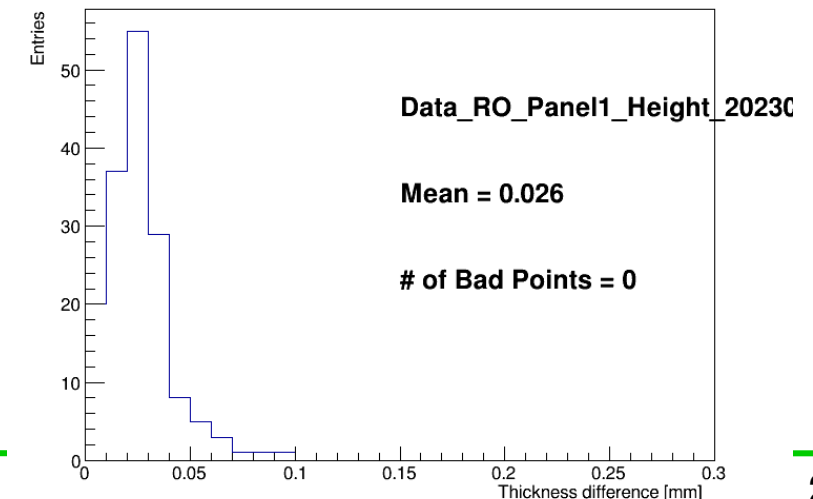
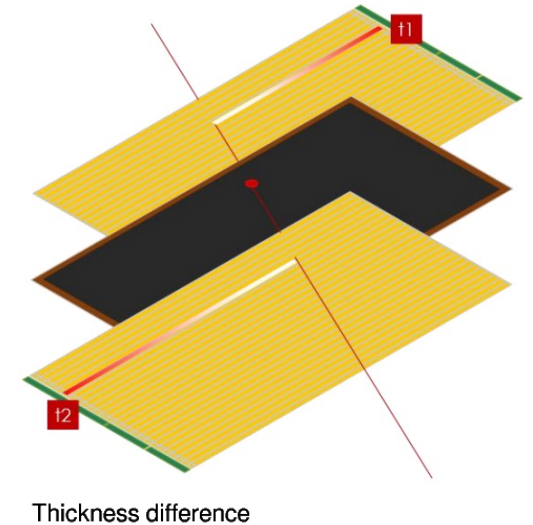


Singlet(1 gas gap + 2 readout panels)



Honeycomb readout panel production

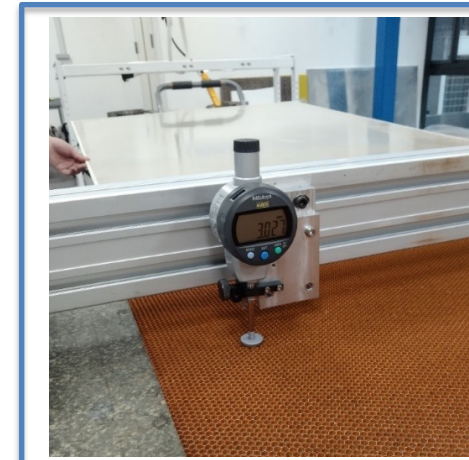
- Components:
 - Two PCBs: strips + GND panel (0.4mm thick, size: 1706×1070 mm)
 - Honeycomb core: 3mm thick
 - Glue: Araldite 2011 (~180g /side)
- Key technologies and challenges:
 - Large-area readout boards
 - High precision and uniformity
 - Flatness: < 0.1 mm
 - Length and width: 1705 +/- 1 mm, 1072 +/- 1 mm
- 8 readout panel prototypes have been assembled
 - All satisfied the specifications
 - Shipped to CERN



Honeycomb readout panel production

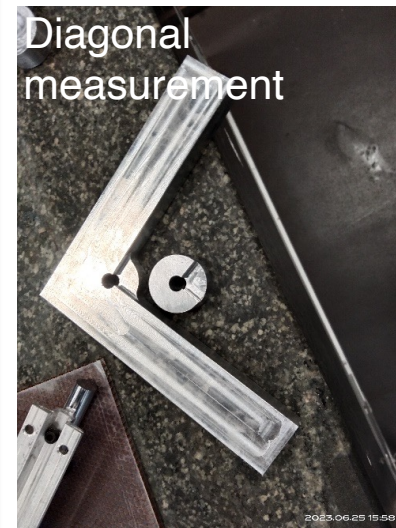


Electrical inspection to make sure no short or broken connections



Honeycomb thickness measurements

Dimensional measurements

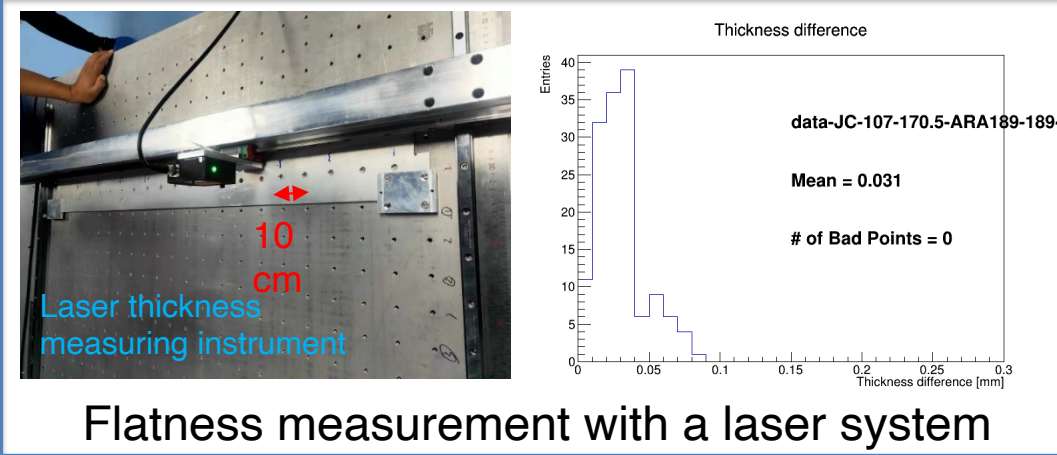


Diagonal measurement

Length: 1705 mm
Width: 1072 mm
Diagonal: 2014 mm
Error: +/- 1 mm



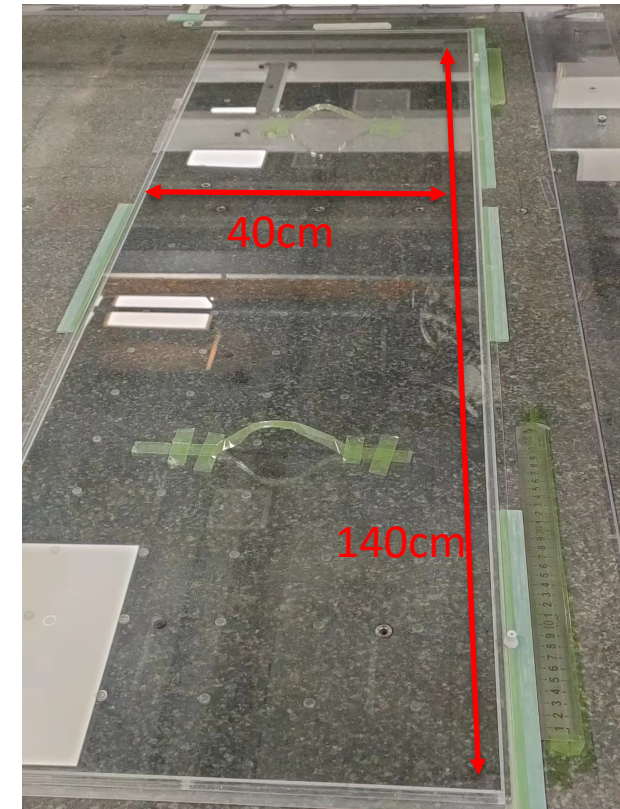
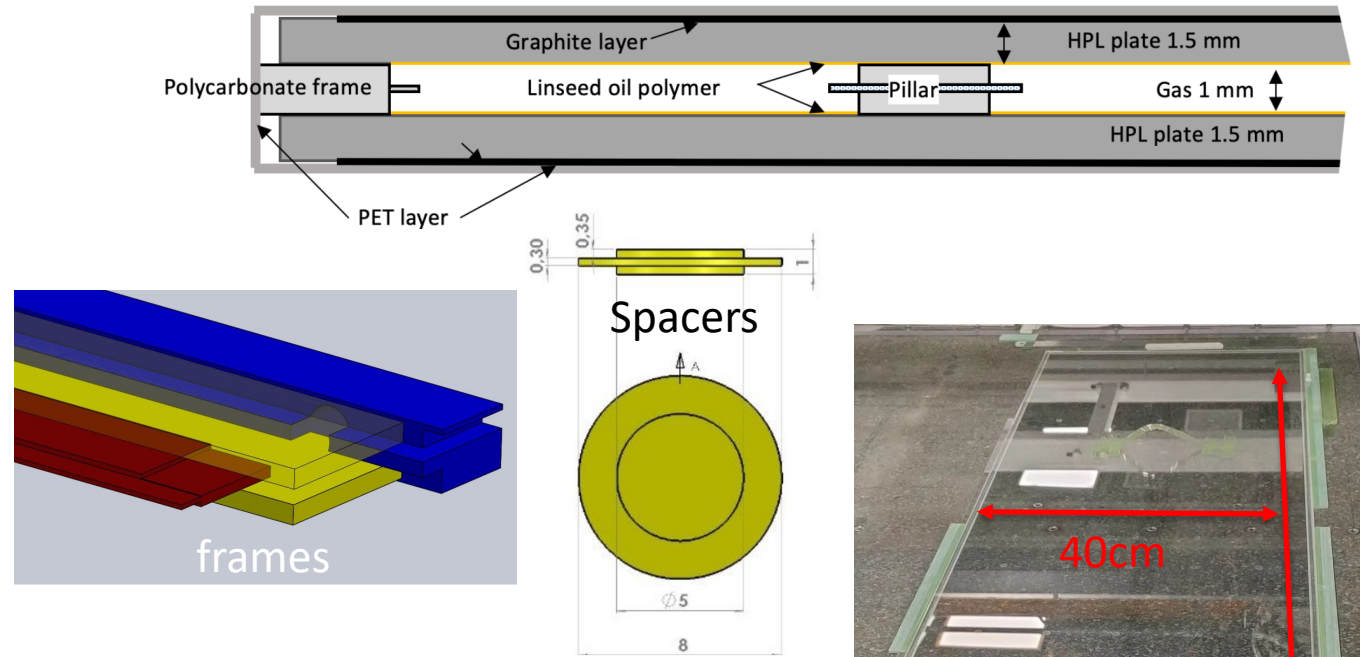
Width measurement



Flatness measurement with a laser system

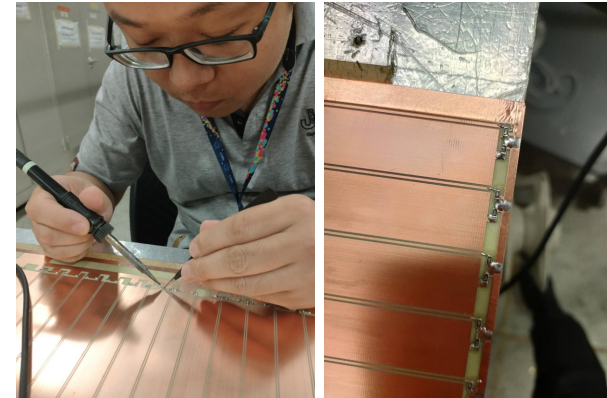
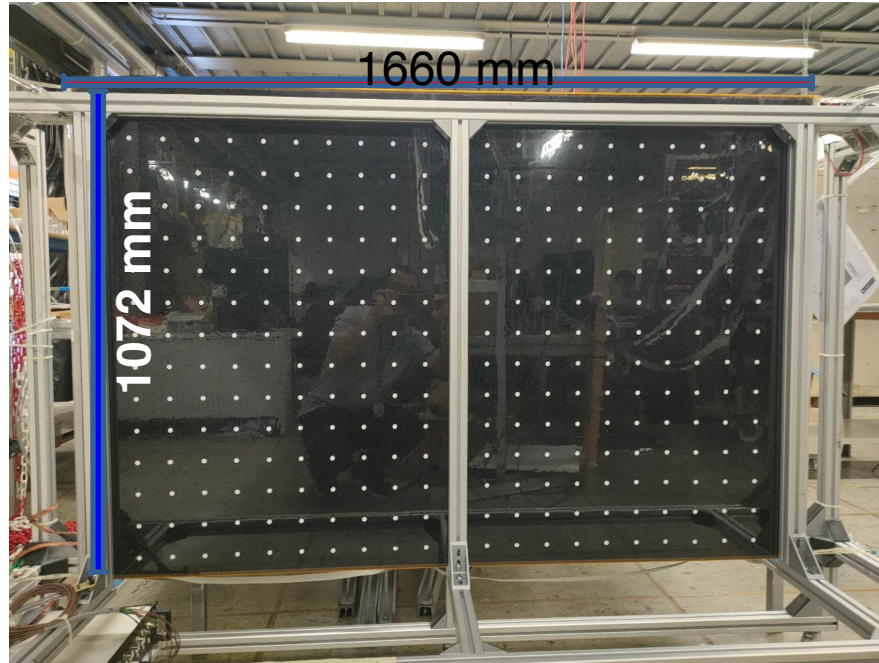
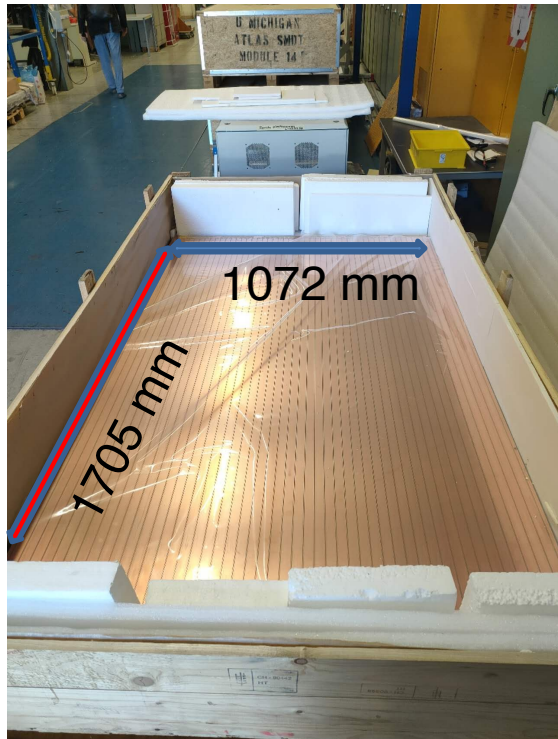
Gas gap production

- Components:
 - Electrode plates: 1.5mm thick bakelite
 - Spacer: 1.00 ± 0.01 mm
 - Polycarbonate frame
 - Graphite layer
 - Graphite connected high voltage link
 - PET layer
 - Gas distributor
- A glass RPC gas gap is built to R&D the assembly procedure
- The plan is to build 6 bakelite gas-gaps for irradiation test in Feb 2024



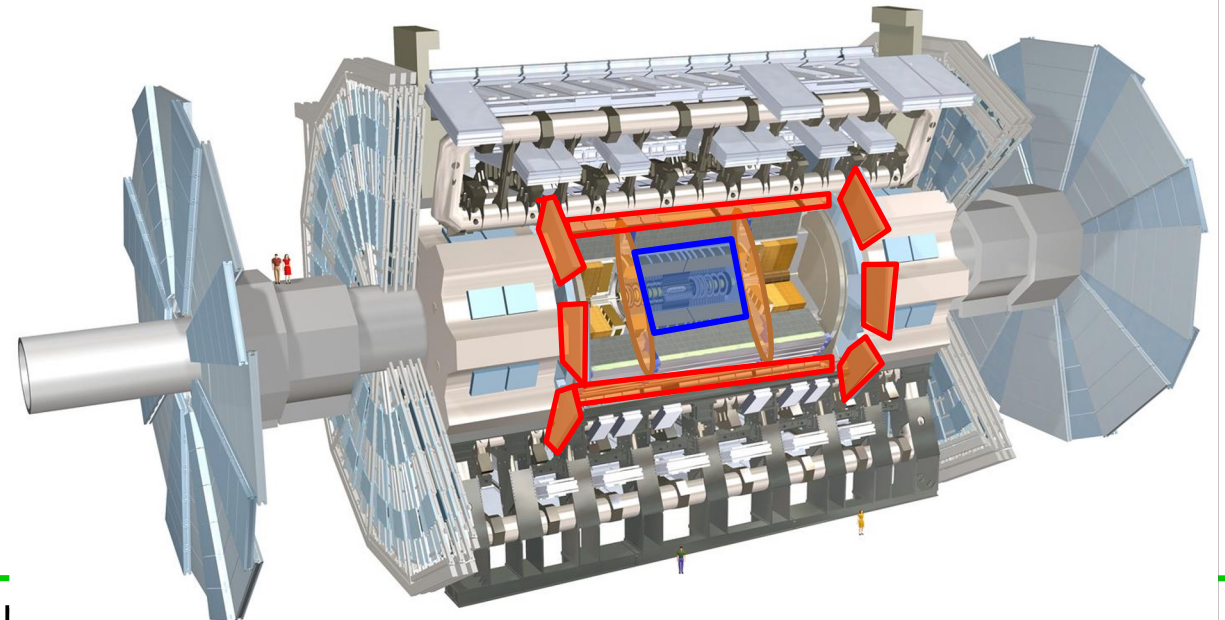
Singlet assembly

- A BIS RPC chamber (triplet) was assembled at CERN in Oct to exercise the assembly procedure
 - Readout panels produced by USTC
 - Gas gaps produced by Italy



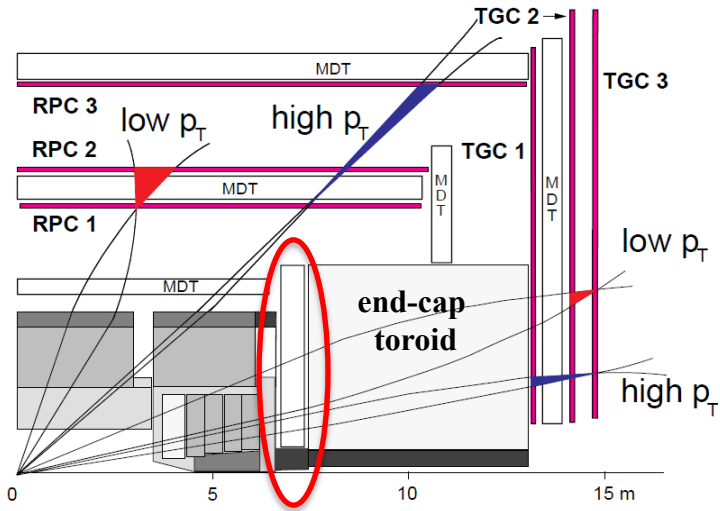
Summary

- ATLAS is making a significant upgrade to its detector to cope and thrive in the HL-LHC environment
- China clusters actively participating in several sub-detectors
 - Inner Tracker (ITk)
 - High Granularity Timing Detector (HGTD)
 - Muon Resistive-plate Chambers (RPC)
- Achieved significant progress and taking some leading roles
 - HGTD PL, ITk UK/China CM, etc ...



Backup

ATLAS Phase I: Muon New Small Wheel



- Precise trigger and tracker extended to $1.3 < |\eta| < 2.7$
- super Thin Gap Chamber (sTGC) as trigger detector
- Micromegas (MM) as tracking detector

- SDU: 128 QS2-sTGC detector construction, 1/6 of the total sTGCs
- USTC: Front-end Electronics Board R&D + mass production, 800 + 800 FEB boards, ~ 360 kCHF core contribution (as estimated in 2014)

ITk Strips

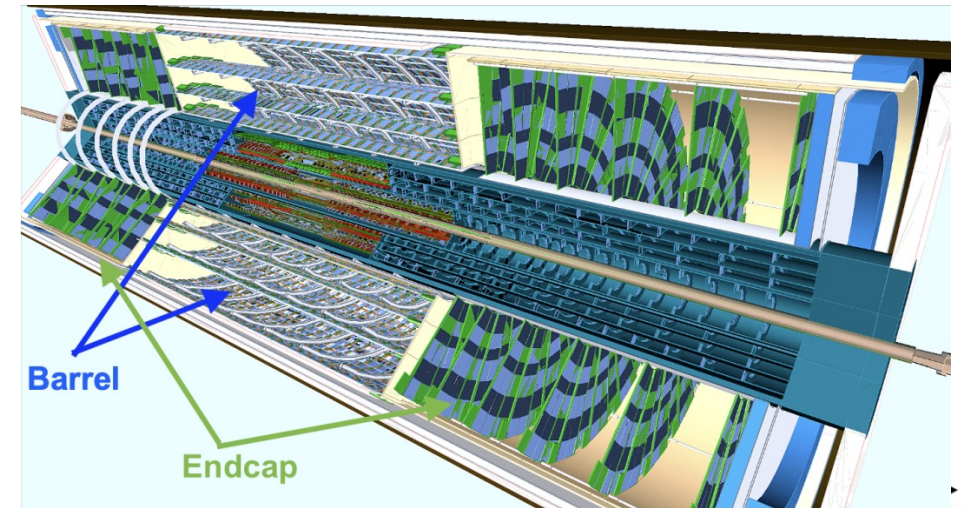
- ITk strips for HL-LHC

Current SCT (Strips)

- 4088 sensors
- 61 m² of silicon
- Strip length: 12.8 cm
- 6 million strips
- Dose: up to 3.8 Mrad

HL-LHC ITk Strips

- 17,888 sensors
- 165 m² of silicon
- Strip length: 1.4 – 6 cm
- 60 million strips
- Dose: up to 50 Mrad

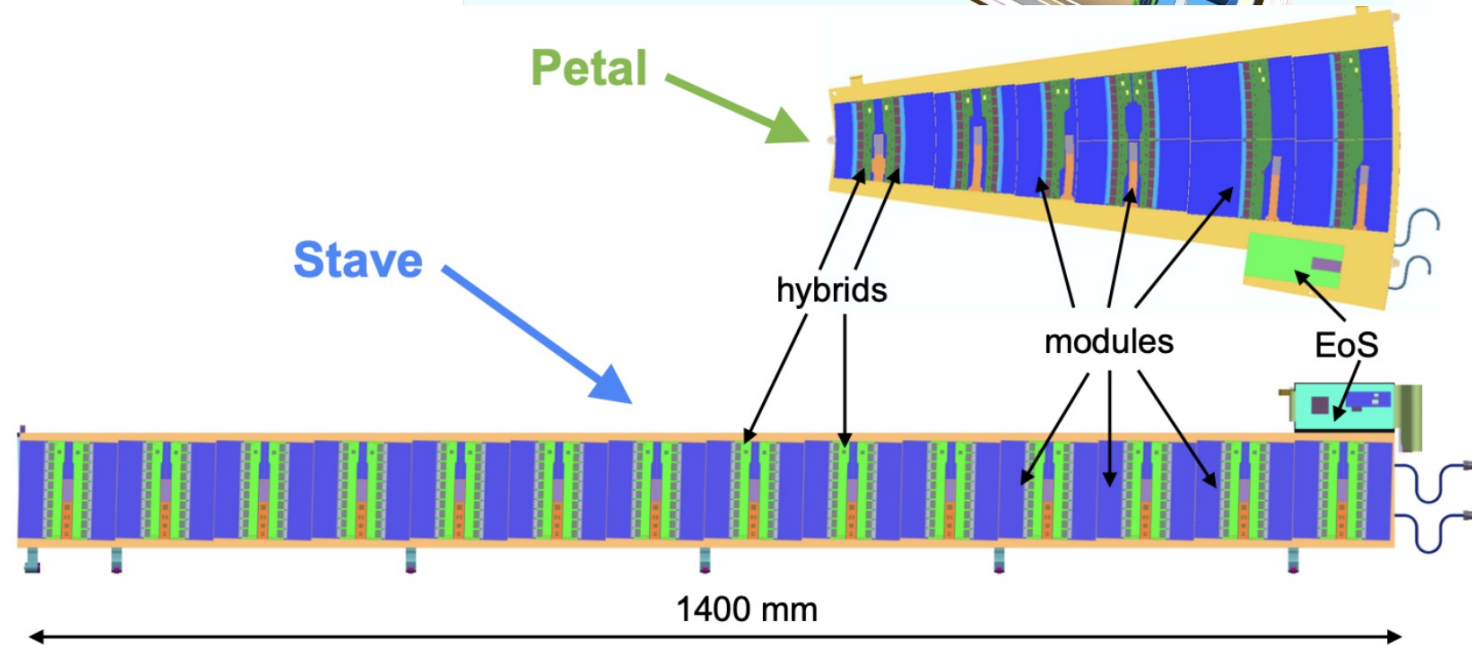


ITk Strips – Barrel

- 4 barrel layers
- 392 staves (14 modules/stave/side)
- 10,976 modules

ITk Strips – 2 Endcaps

- 6 disks/endcap
- 384 petals (6 modules/petal/side)
- 4,608 modules

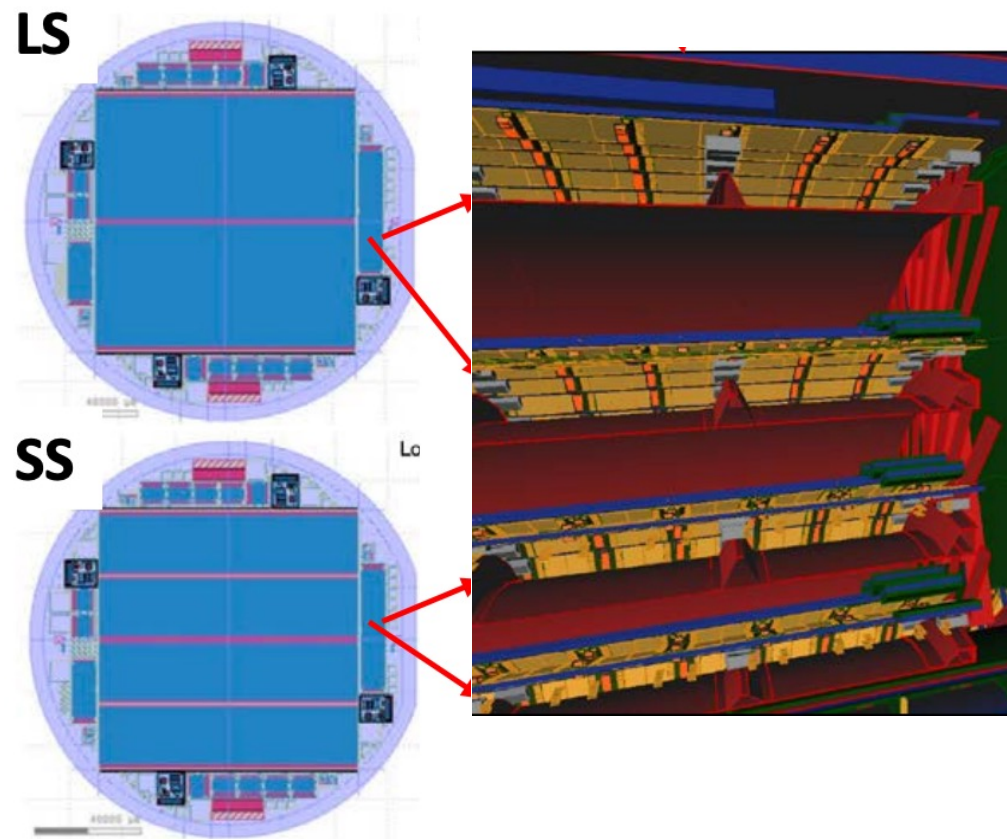
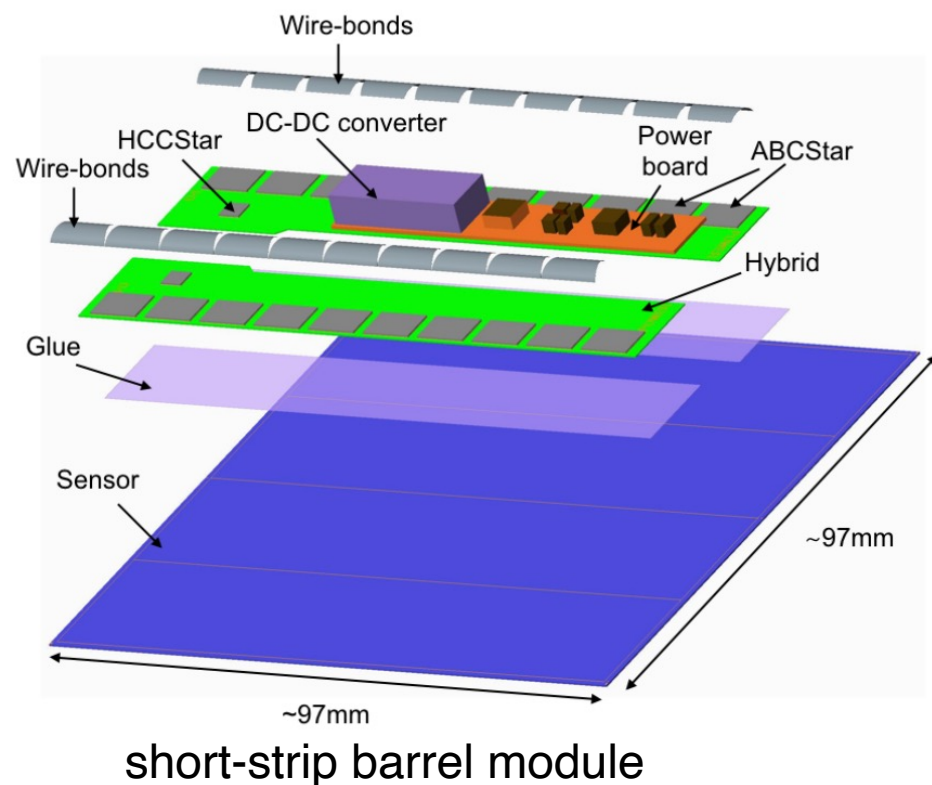


ITk Strips Barrel

- Strip modules for the Barrel

Single-sided micro-strips

- Sensor pitch: 75.5 μm
- Shorts Strips (SS): 24.1 mm for inner two layers
- Long Strips (LS): 48.3 mm for outer two layers

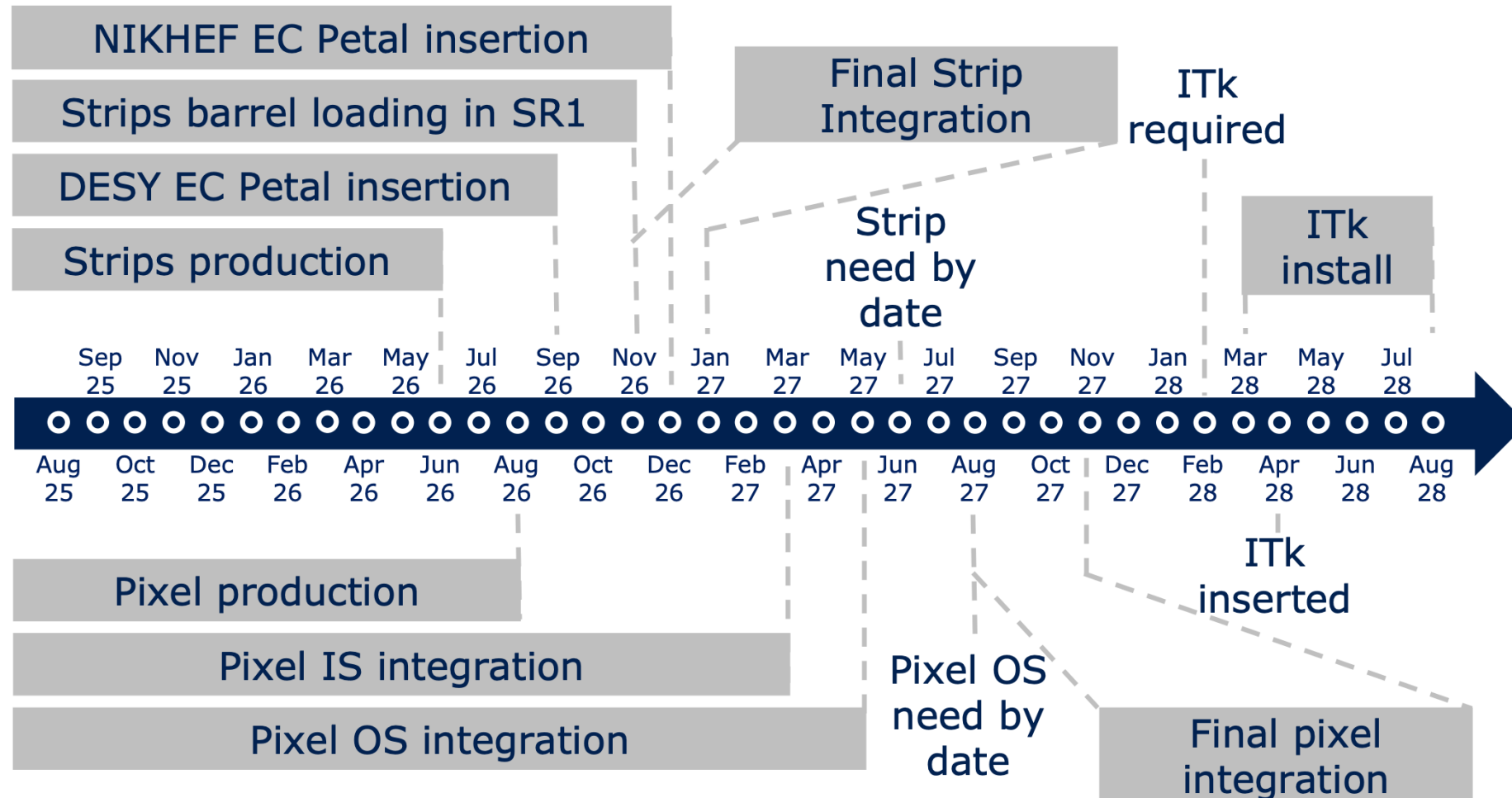


Electronics glued on top on the sensor

- Amplifying, buffering, control, readout circuit with developed ASIC
- Power circuit, also with ASIC and DCDC converter

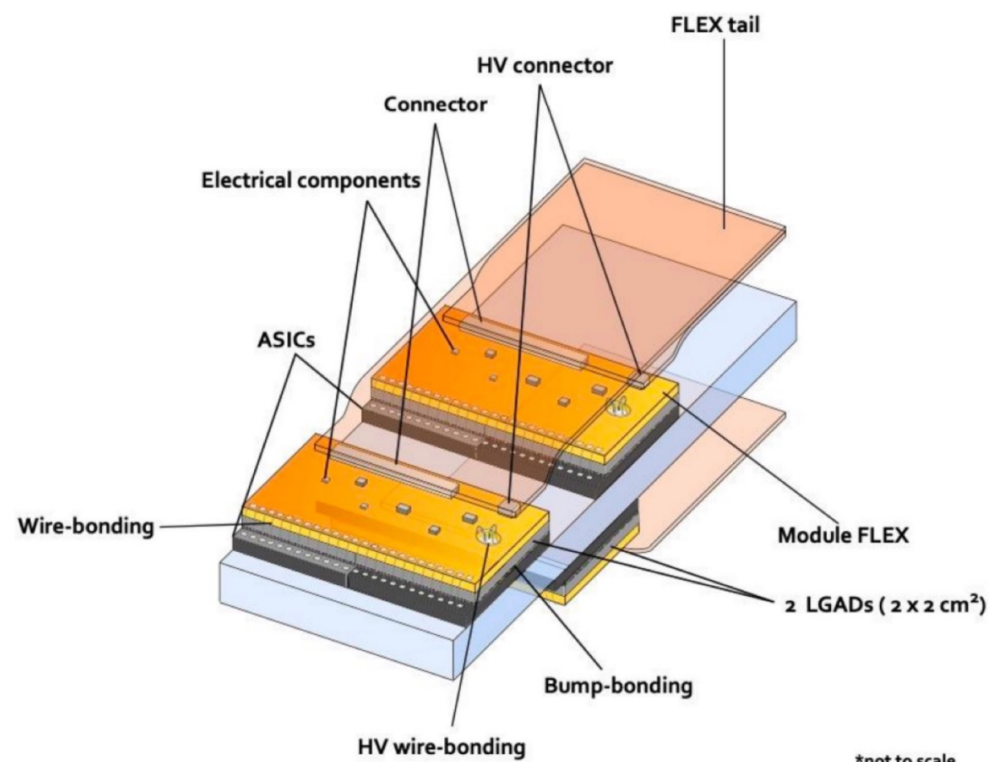
ITK project timeline

- Both pixel and strip detectors are progressing well through preliminary stages of production



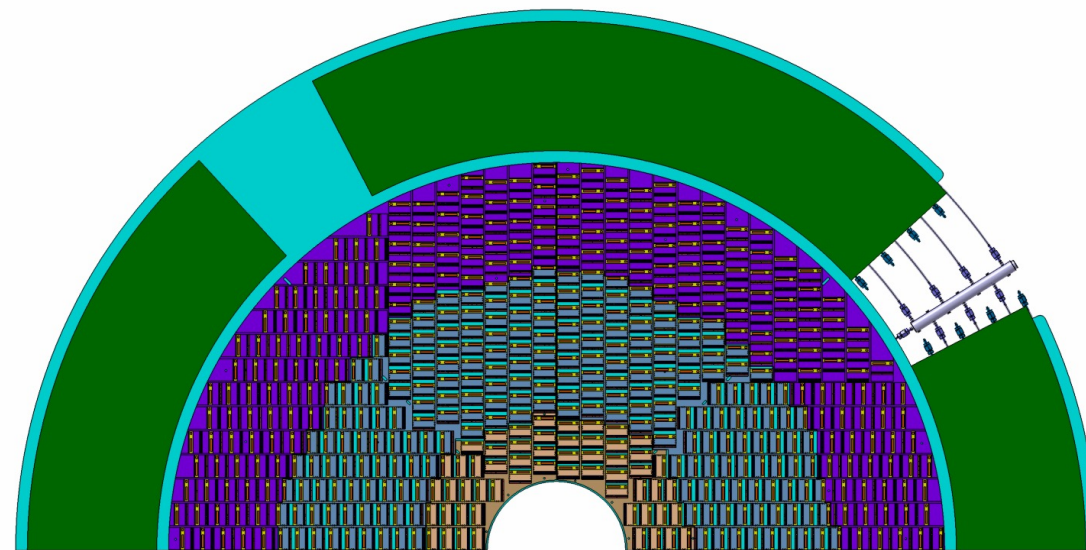
HGTD modules

- Two single-chip hybrids (chip + sensors) connected to the same flex PCB
- The module flex is connected via flex tails, arranged in rows, to the Peripheral Electronics Boards (PEB)



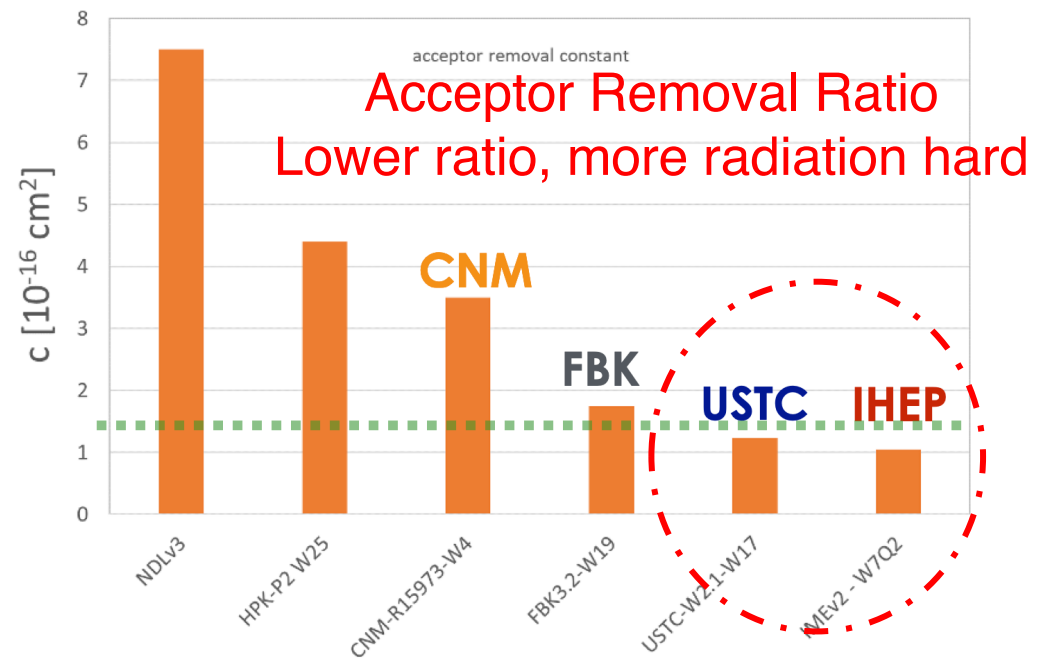
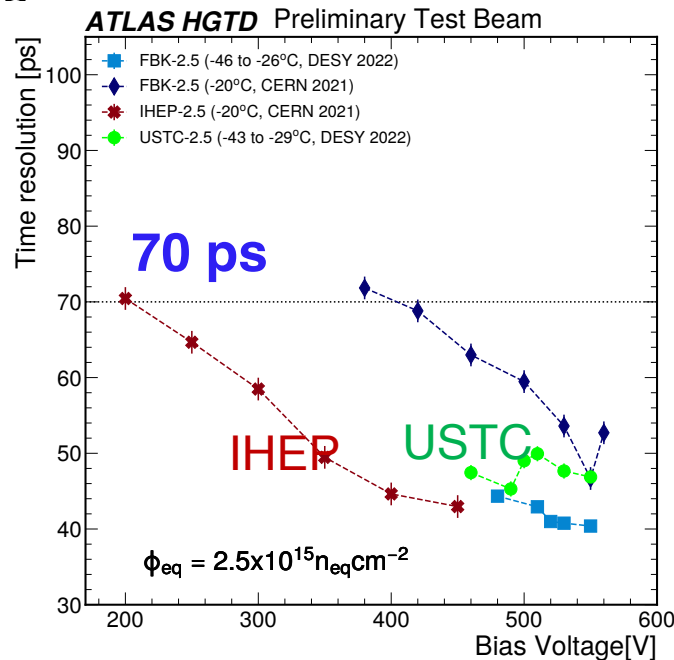
*not to scale

Pad size	1.3 mm × 1.3 mm
Active sensor thickness	50 μm
Number of channels	3.6 M
Active area	6.4 m ²
Module size	30 × 15 pads (4 cm × 2 cm)
Modules	8032



LGAD sensor after irradiation

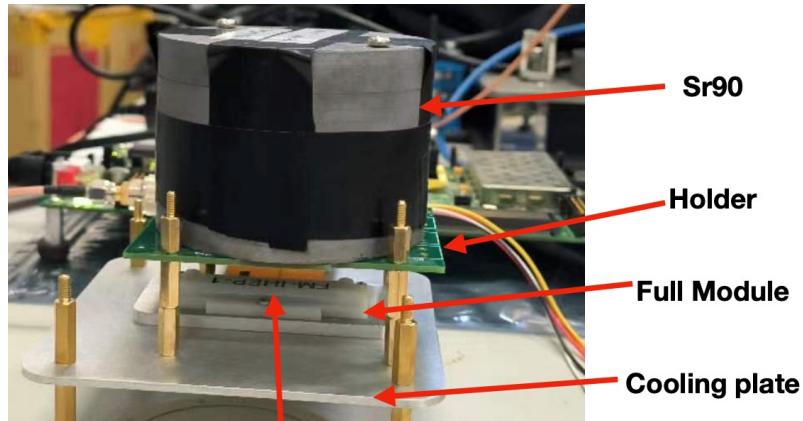
- Lots of prototypes R&D in LGAD in last few years, active vendors includes:
 - IHEP-IME, USTC-IME, IHEP-NDL, FBK (Italy), CNM (Spain), HPK (Japan) ...
- IHEP-IME and USTC-IME LGAD with carbon-enriched doping
 - Significantly lower acceptor removal ratio, the most radiation hard
- After $2.5 \times 10^{15} n_{eq}/cm^2$, LGADs can operated below 550 V
 - To avoid single event breakdown



HGTD module assembly

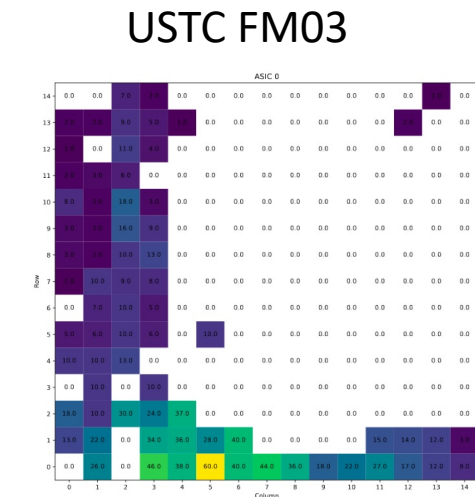
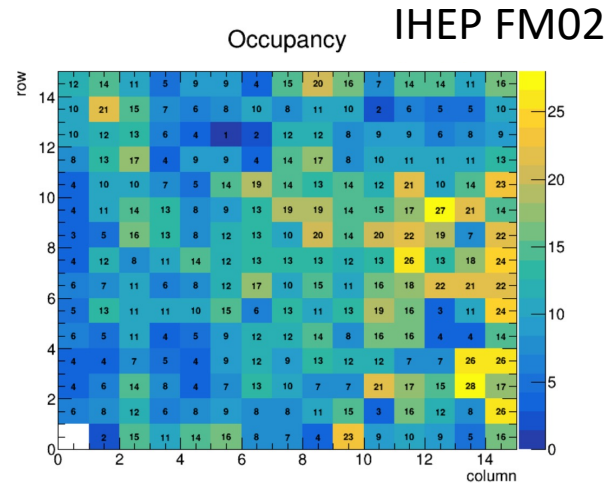
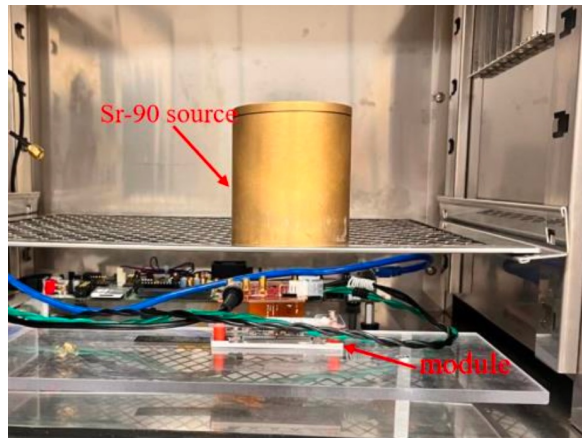
- Module DAQ test system also set up at IHEP/USTC

Beta source test setup(IHEP)



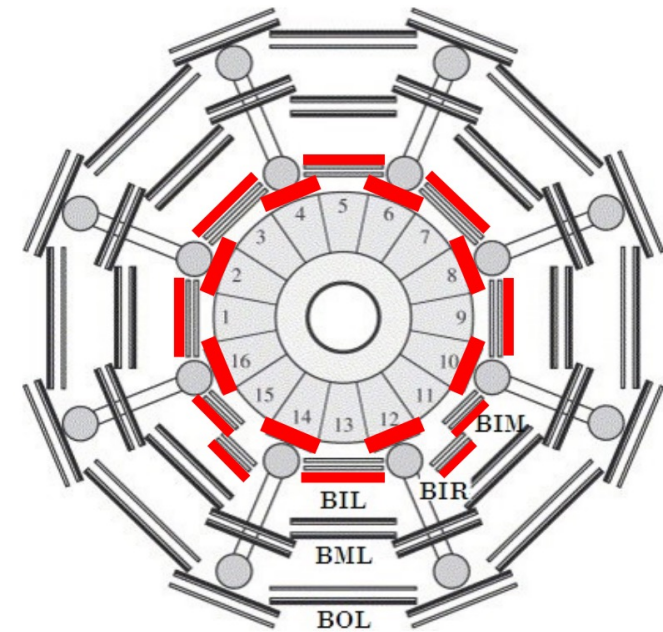
Hit maps in beta source test

Beta source test setup(USTC)

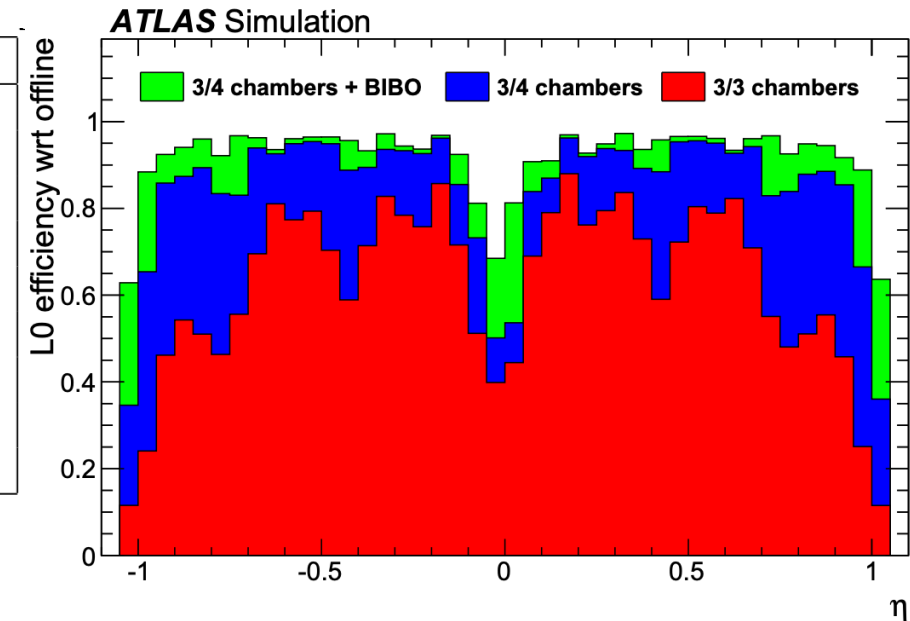


RPC Upgrade

- A new generation RPC system with thin-gap RPCs in the barrel inner region
 - Current: **doublet** gas gaps of **2mm** → HL-LHC: **Triplet** of **1mm** gas gaps
 - Expected to increase the muon trigger acceptance from **70%** to about **96%**



	Standard RPC	BIS78 RPC
Effective Threshold	1 mV	0.3 mV
Power Consumption	30 mW	6 mW
Technology	GaAs	BJT Si + SiGe
Gap Width	2 mm	1 mm
Operating Voltage	9600 V	5800 V
Charge x Hit	30 pC	5-7 down to 3 pC
Electrode Thickness	1.8 mm	1.2 mm
Time Resolution	1 ns	0.4 ns
Gaps per Chamber	2	3



Honeycomb readout panel production

- Assembly procedure established
 - Sticking X shape tape on the PCB, and mix the epoxy glue
 - Spreading Araldite 2011 glue on the PCB
 - Gluing Aramid paper honeycomb on the PCB with the vacuum bag
 - Aligning 2PCBs + honeycomb layers
 - Gluing 3 layers (2PCBs + honeycomb) with the vacuum bag
- Quality check
 - The flatness of the readout panel in 10 cm * 10cm less than 100 um

